

# Investigation of SiC by Positrons

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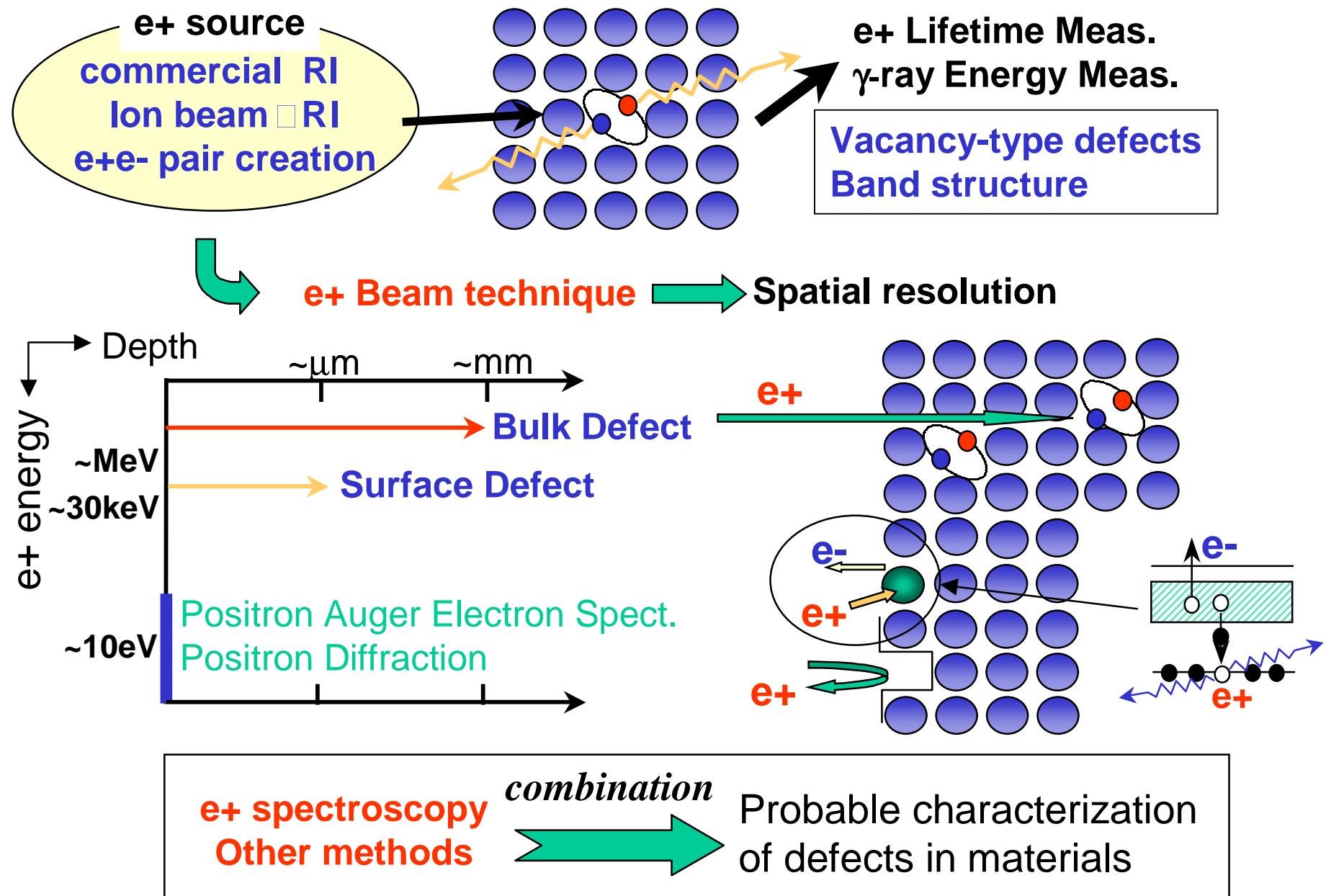
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Takasaki Establishment

## contents:

- **Positron Study of Solid Materials**
- **Defects in SiC induced by e<sup>-</sup>irradiation**

# Positron ( $e^+$ ) Study of Solid Materials



# 1. Defects in SiC

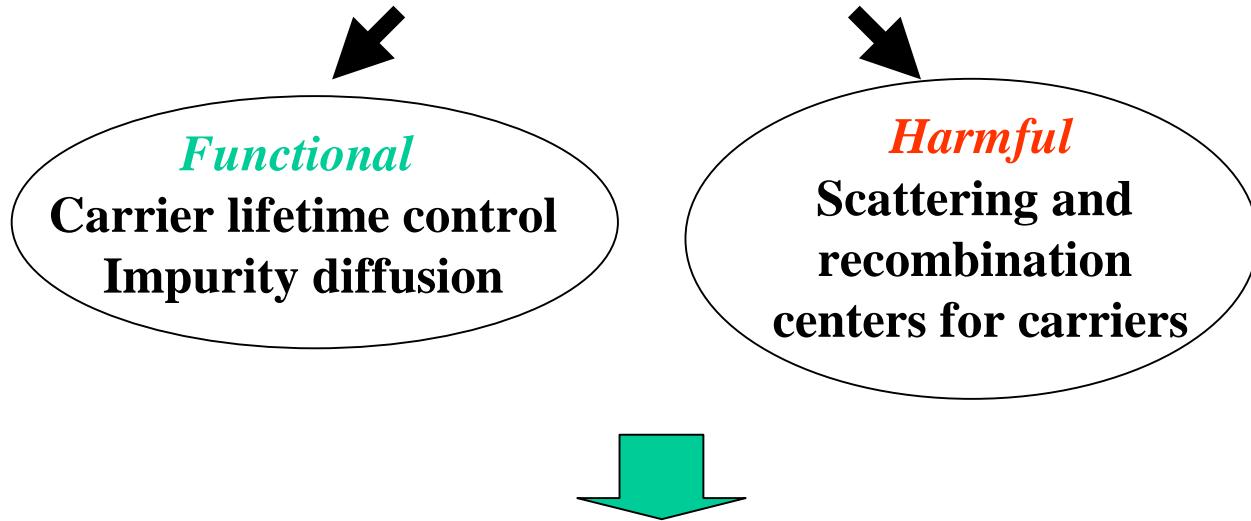
## Fundamental defects

Extended defects (dislocation, micro- and nano-pipes...)

Surface and interface (oxide, metallic overlayers....)

## Impurities

### Point defects (vacancies, interstitials, anti-site, complexes)



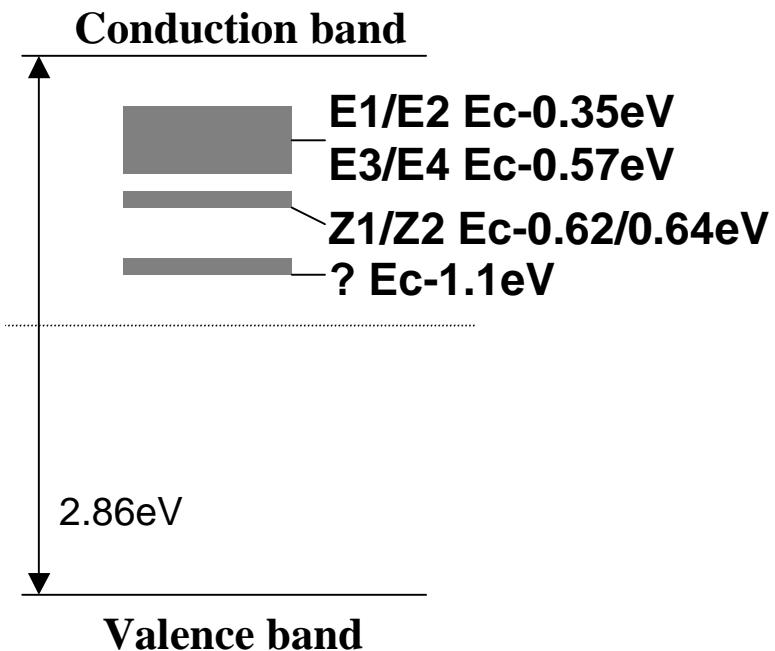
*Establishment of Selective Doping by Ion Implantation  
Control of Minority Carrier Lifetime*

# e-irradiation induced defects in SiC

*DLTS studies (6H)*

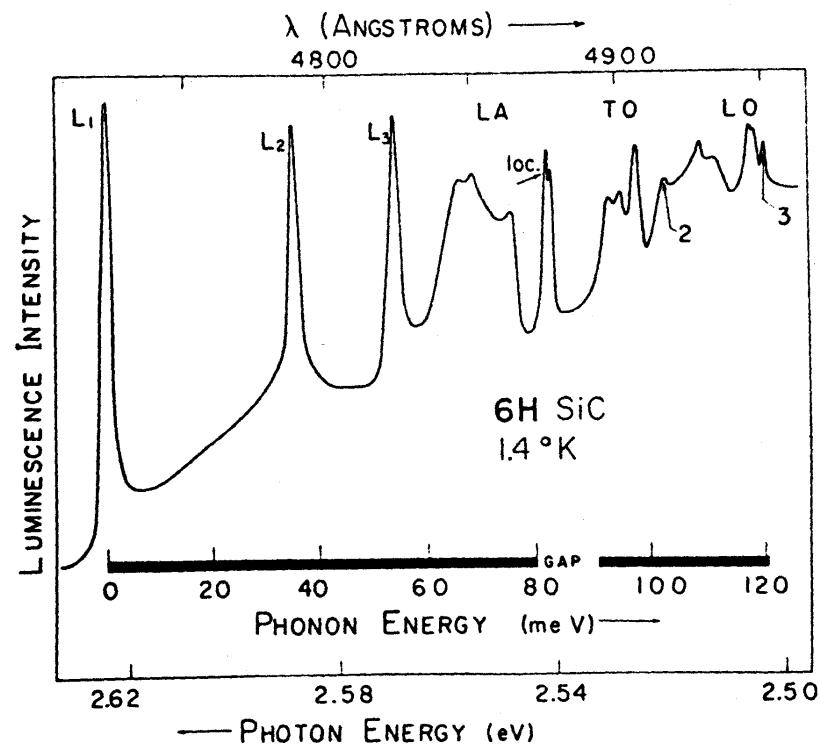
Zhang et al. (1989)

Ballandovich et al. (1986)



*PL studies*

Patrick&Choyke (1970~)



E1...E4....disappear at 1450°C

Z1/Z2...remain even at 1700°C

D1 lines...remain even at 1700°C

## Recent progress

### 6H SiC

D1 peaks  
4349A peak

- E1/E2 levels (**negative-U**)
- Z1/Z2 levels (positive-U)

### 4H SiC

D1 peaks

- Z1/Z2 levels (**negative-U**)

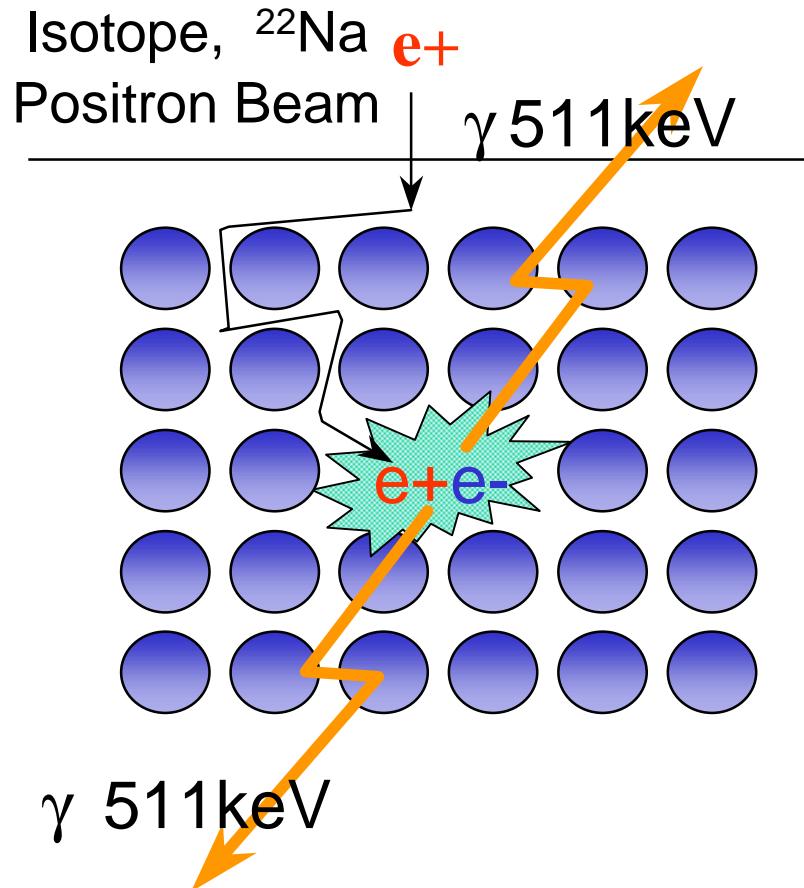
*Hemmingsson et al. APL 74(1999)839, PRB 58(1998)R10199.*

*Frank et al. Proc. of ICSCRM'99.*



Origin of Deep Levels ?

# Positron Annihilation Spec. (PAS)



## e+ Lifetime

$$\lambda = \tau^{-1} = \pi r_e c^2 \left| \int d^3 r \psi_+ \psi_- \right|^2$$

- Vacancy Presence !
- Vacancy Size

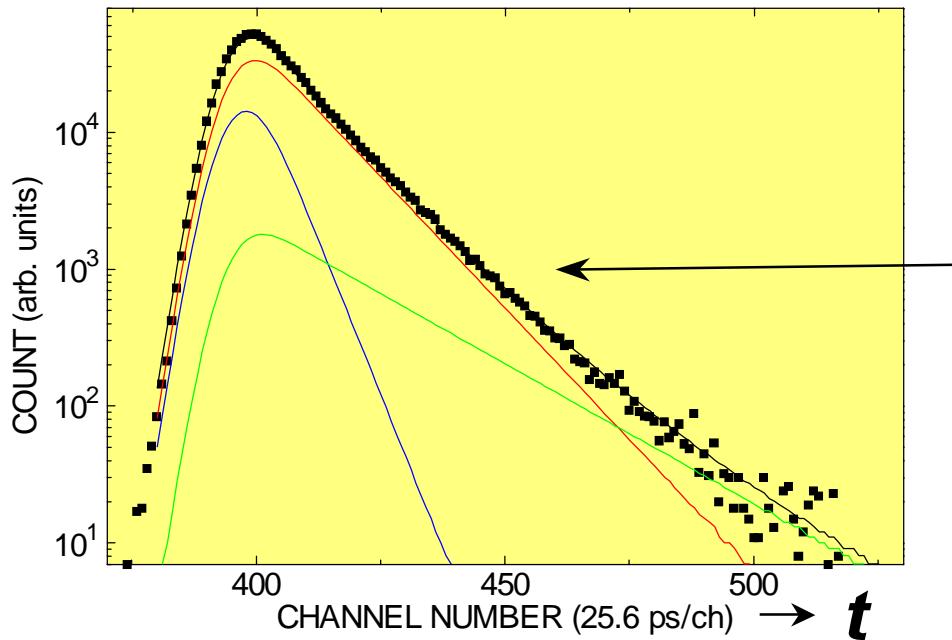
## Trapping Rate

$$\kappa = \mu C_v$$

$$\mu = \frac{2\pi}{\hbar} \sum_{if} P_i \left| M_{if} \right|^2 \delta(E_i - E_f)$$

Doppler broadening measurement  
▪ State of impurities bound at vacancies

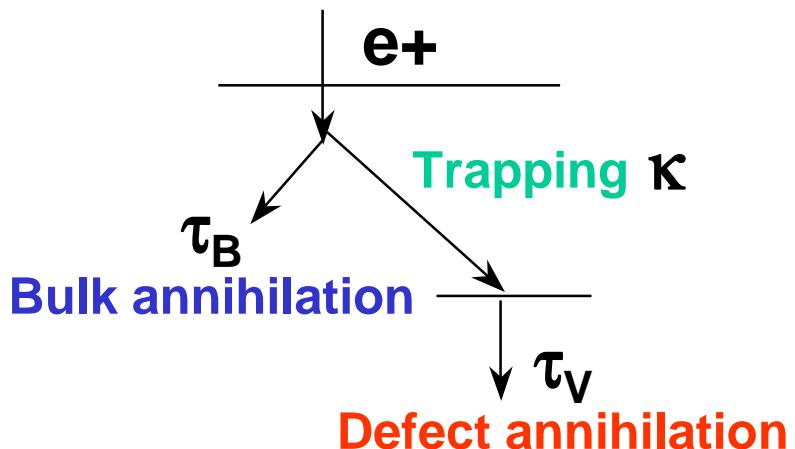
# Analysis of Lifetime Spectrum



$$L(t) = \sum_{i=1}^n \frac{I_i}{\tau_i} \exp(-t / \tau_i)$$

$$\sum_{i=1}^n I_i = 100\%$$

## Trapping Model



$$\tau_1 = \frac{1}{1/\tau_B + \kappa}$$

$$\tau_2 = \tau_V$$

$$\kappa = \frac{I_2}{I_1} (1/\tau_B - 1/\tau_V)$$

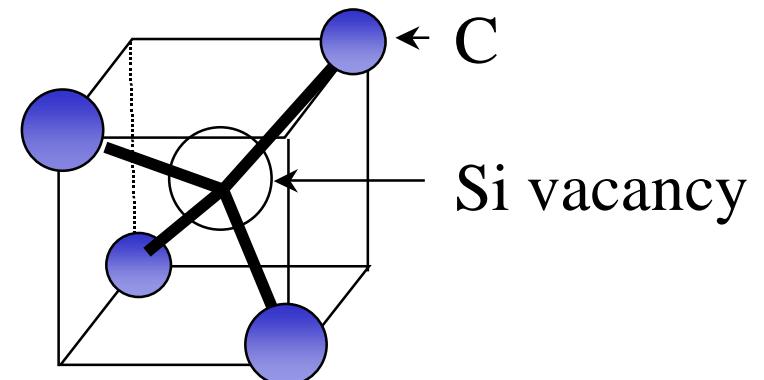
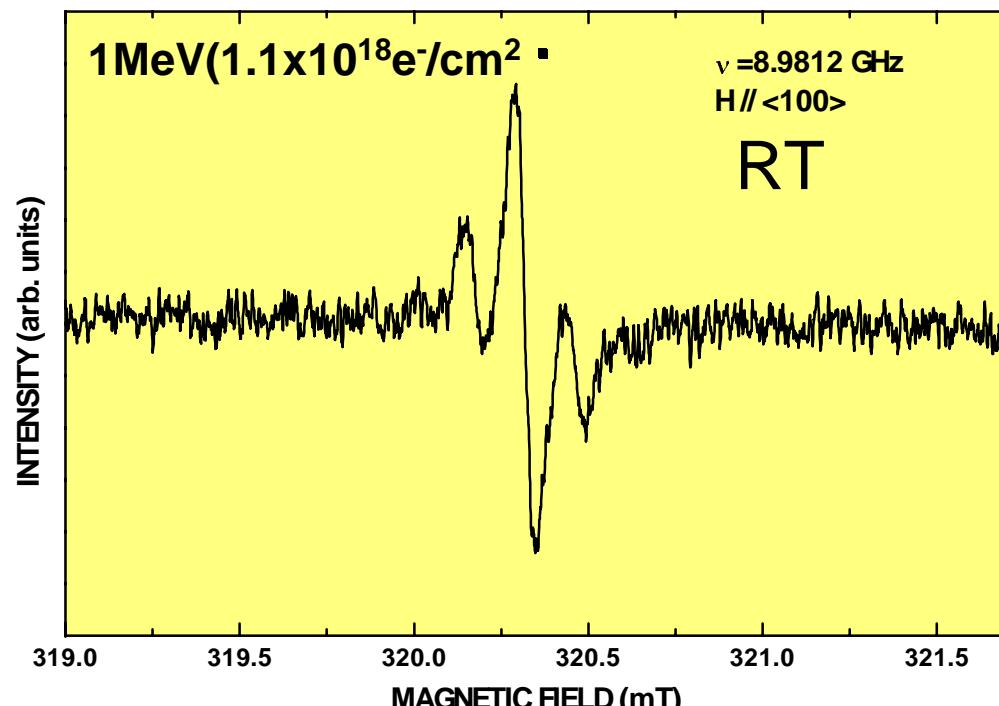

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# e-irradiated n-type 3C SiC

*Kawasuso et al. AP A67(1998)209.*



- =2.003, isotropic
- $d$  symmetry  $\rightarrow V_{Si^-}$

*Itoh et al. IEEE Trans.Nucl.Sci.37(1990)1732.*

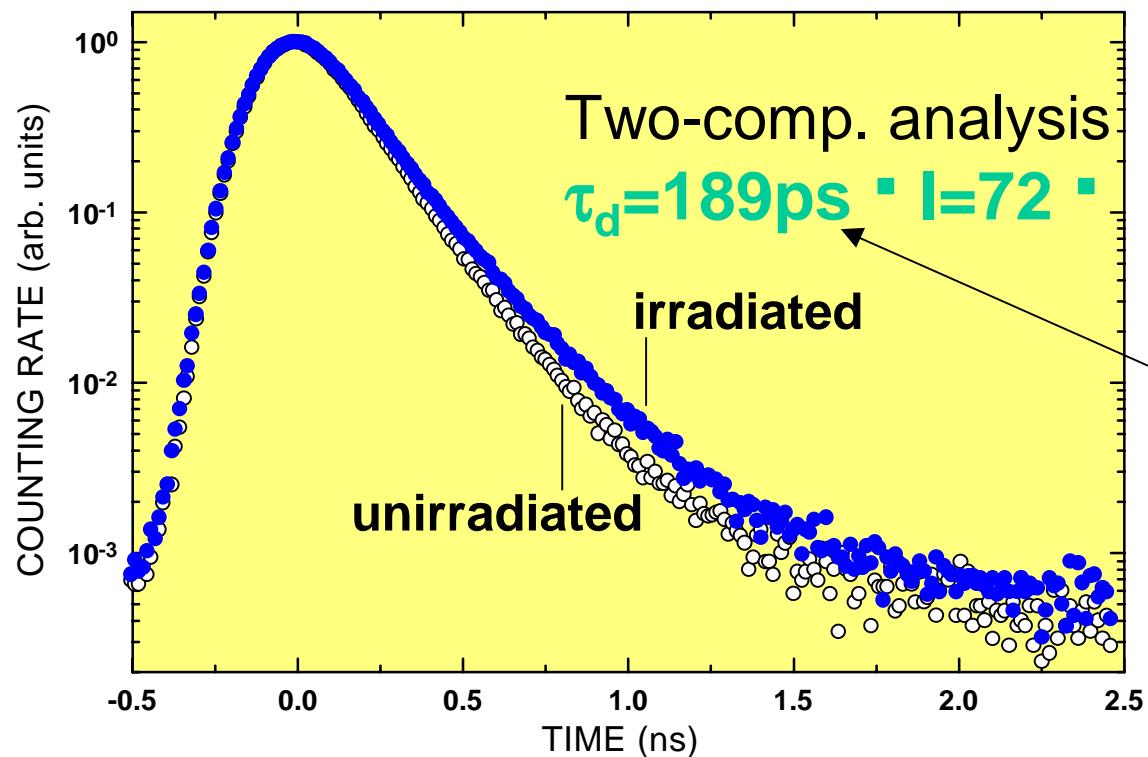
**Table. Electron spin resonance parameters of centres produced in 3C and 6H SiC by electron and neutron irradiation**

Spectrum	Model, S, temperature	$g (\pm 0.0001)$ , $D (\text{cm}^{-1})$	$ T  \times 10^{-4} (\text{cm}^{-1})$ , Intensity	Annealing temperature, $E (\text{eV})$
A 6H (-) (e, n)	$V_C^0$ $S = 1$ 77 K	$g = 2.0020$ $D = 0.0552$ $\phi = 44.6^\circ$ $\psi = 30^\circ$	4.2 (1.5%)	200°C 1.25 eV
B 6H ( $\pm$ ) (e, n)	$V_C^-$ $S = \frac{1}{2}$ 300 K, 77 K	$g_{\parallel} = 2.0032$ $g_{\perp} = 2.0051$	2.8 (12%) 6.6 (6%)	1400°C 5.0 eV
<sup>a</sup> C 6H (-) (e)	$(V_C + V_C)^+$ $S = \frac{1}{2}$ 77 K	$g_{\parallel} = 2.0050$ $g_{\perp} = 2.0037$	3.8 (17%)	> 1300°C > 5 eV
D 6H ( $\pm$ ) (e, n)	?	$g = 2.0026$	—	> 1300°C > 5 eV
E 6H ( $\pm$ ) (e, n)	$V_C^+$ $S = \frac{1}{2}$ $> 77 \text{ K}$	E1: $g = 2.0034$ E2 $g_{\parallel} = 2.0033$ $g_{\perp} = 2.0028$	2.24 (10%) 4.48 (7%)	1400°C 5.0 eV
F 3C, 6H ( $\pm$ ) (e, n)	$(V_C + V_C)^-$ $S = \frac{1}{2}$ 300 K, 77 K	$g = 2.0032$	2.62 (19%, 1.5%)	750°C 3.1 eV
G 6H (+) (n)	$(V_{Si} + B)^0$ $S = \frac{1}{2}$ 77 K	$g_{\parallel} = 2.0001$ $g_{\perp} = 2.0021$	$A = \pm 1.04$ $B = \mp 0.3$ <sup>b</sup>	250°C 1.5 eV

a Visible only when the crystal is illuminated with infrared or visible light.

b These values refer only to the spectrum obtained when the magnetic field is rotated in a plane perpendicular to the hexagonal axis. The spectrum for other orientations has not been fully analysed.

# Positron Lifetime Spectrum



Theoretical e+ lifetime (Brauer et al)

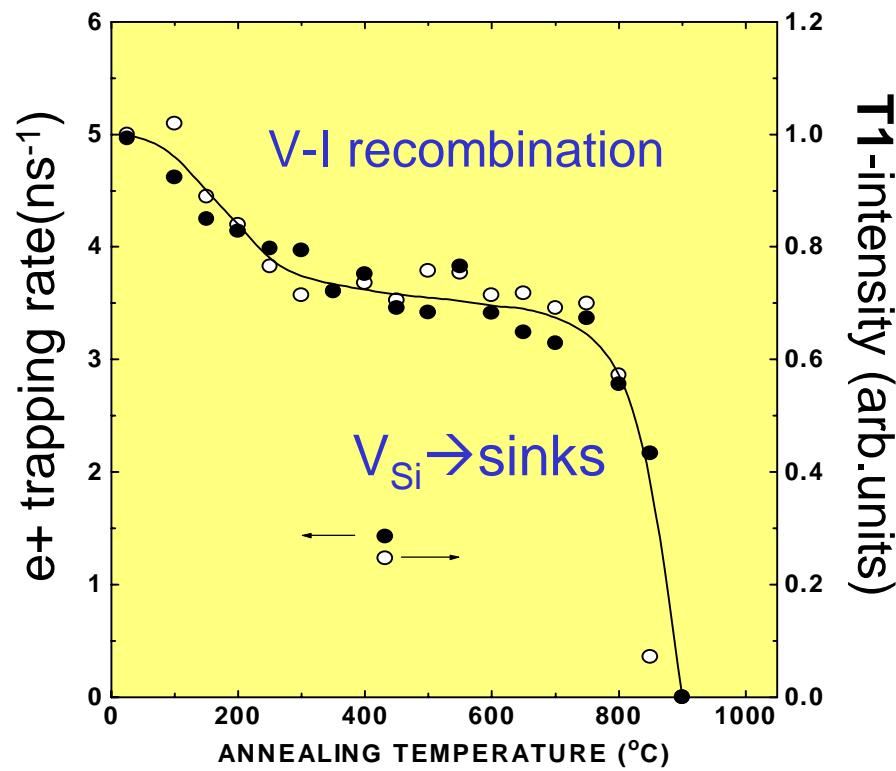
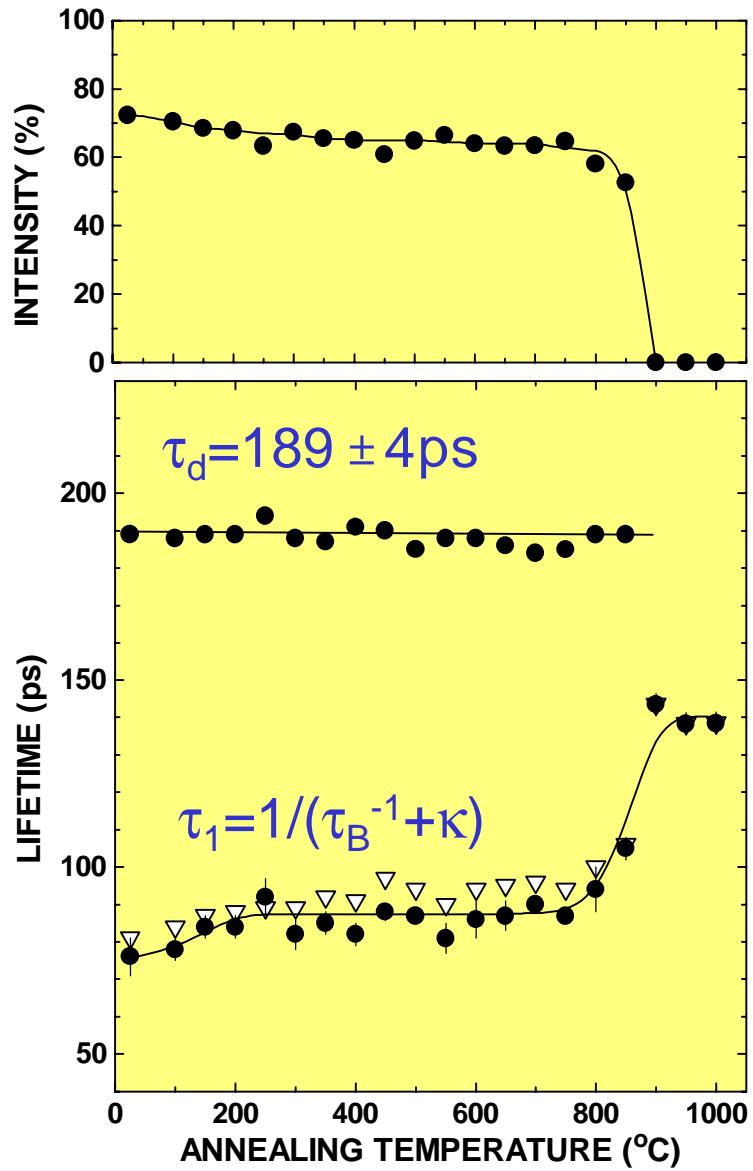
Bulk ...138ps

$V_C$  ...153ps

$V_{Si}$  ...191ps

$V_{Si}V_C$  ...212ps

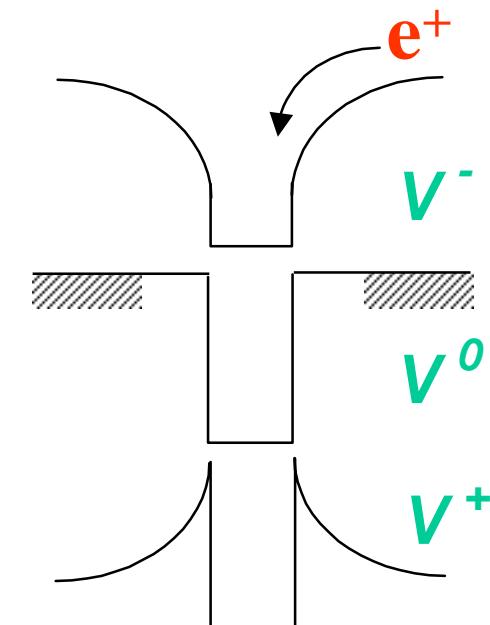
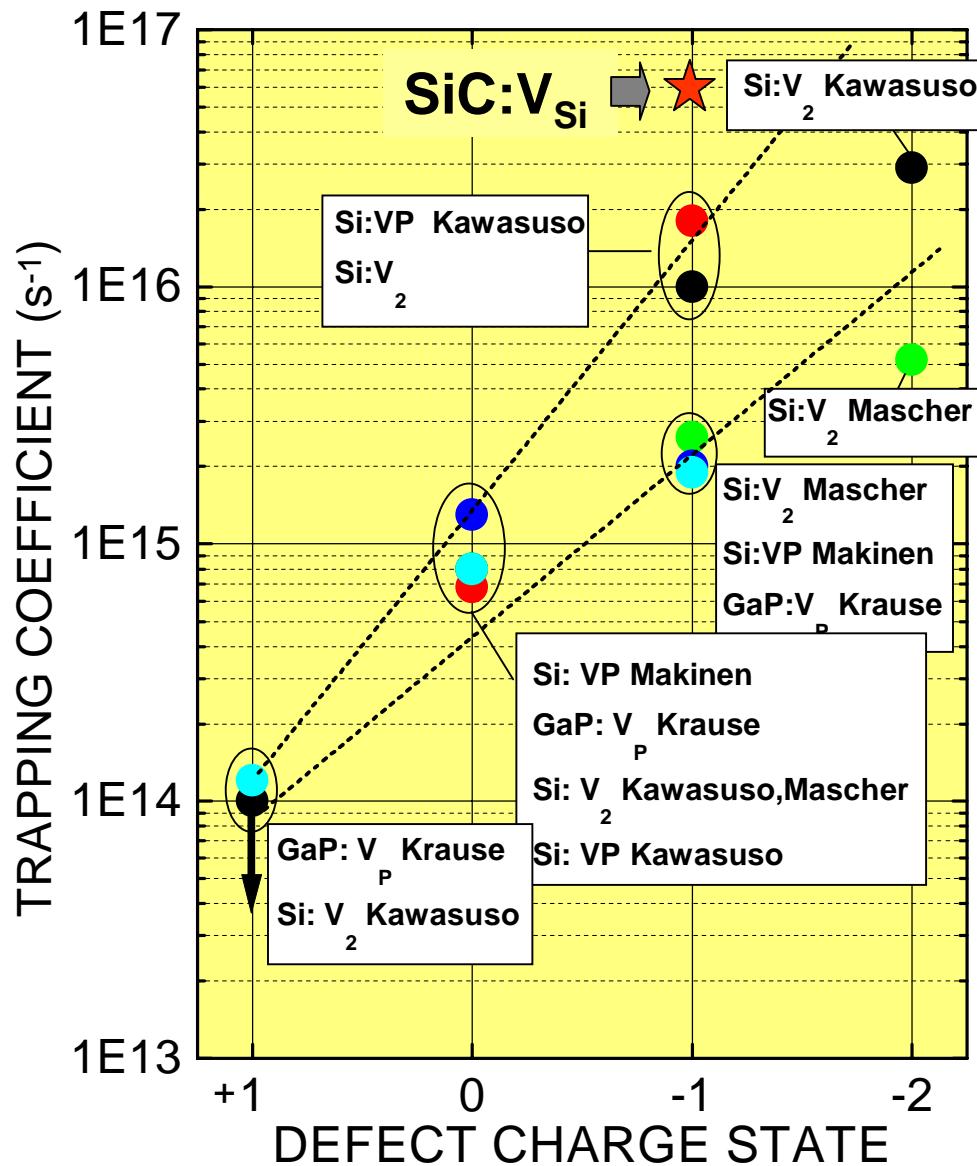
# Annealing of e+ lifetime and trapping rate



e+ trapping rate:  $\kappa = \mu C_v$   
 $\mu \sim 6 \times 10^{16} \text{ s}^{-1}$

Determination of  
defect concentration

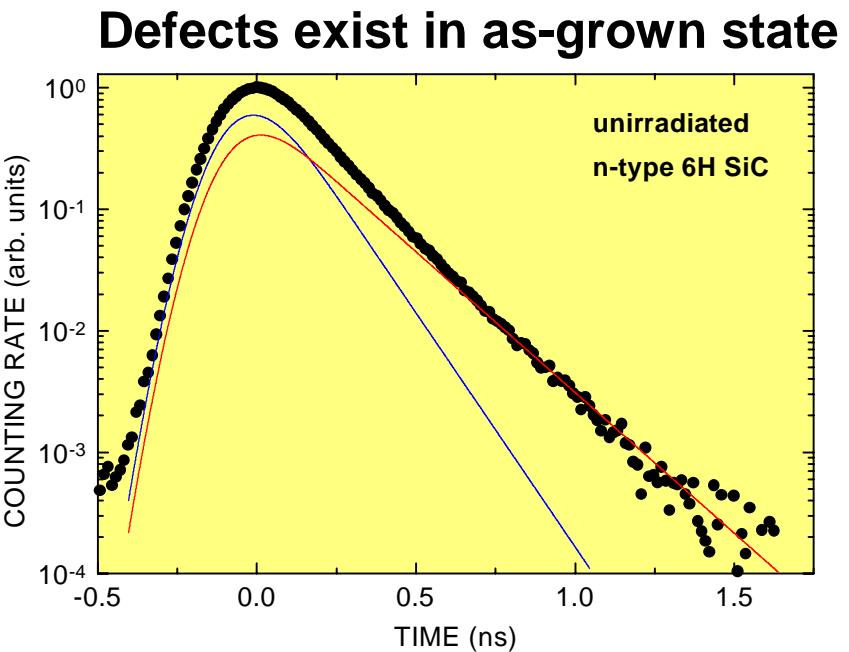
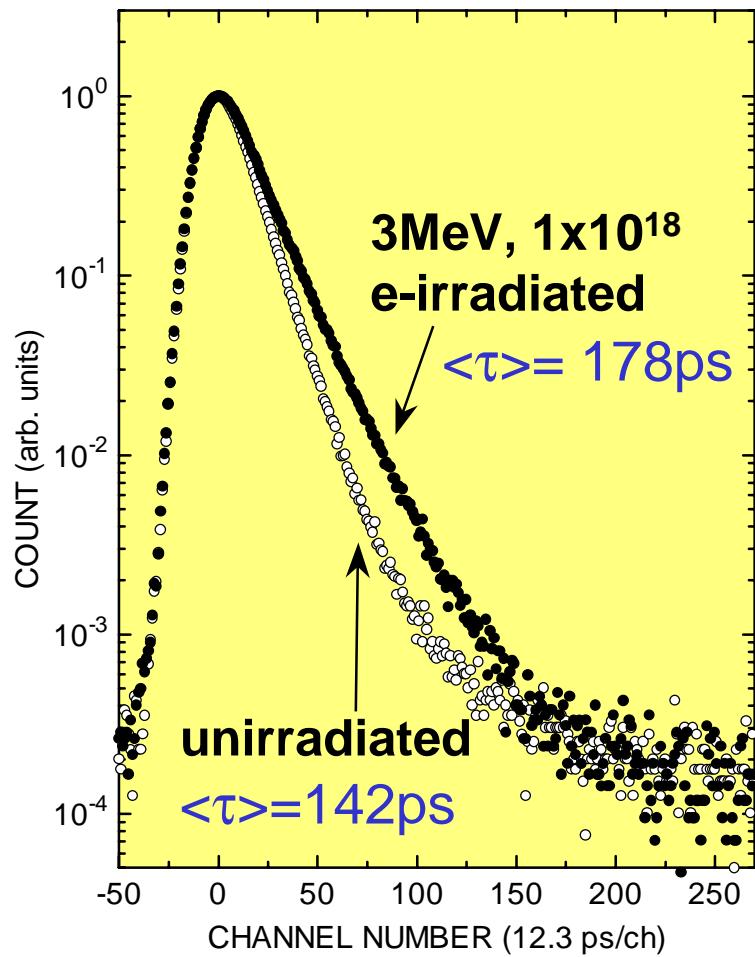
# e+ trapping coefficient v.s. defect charge state



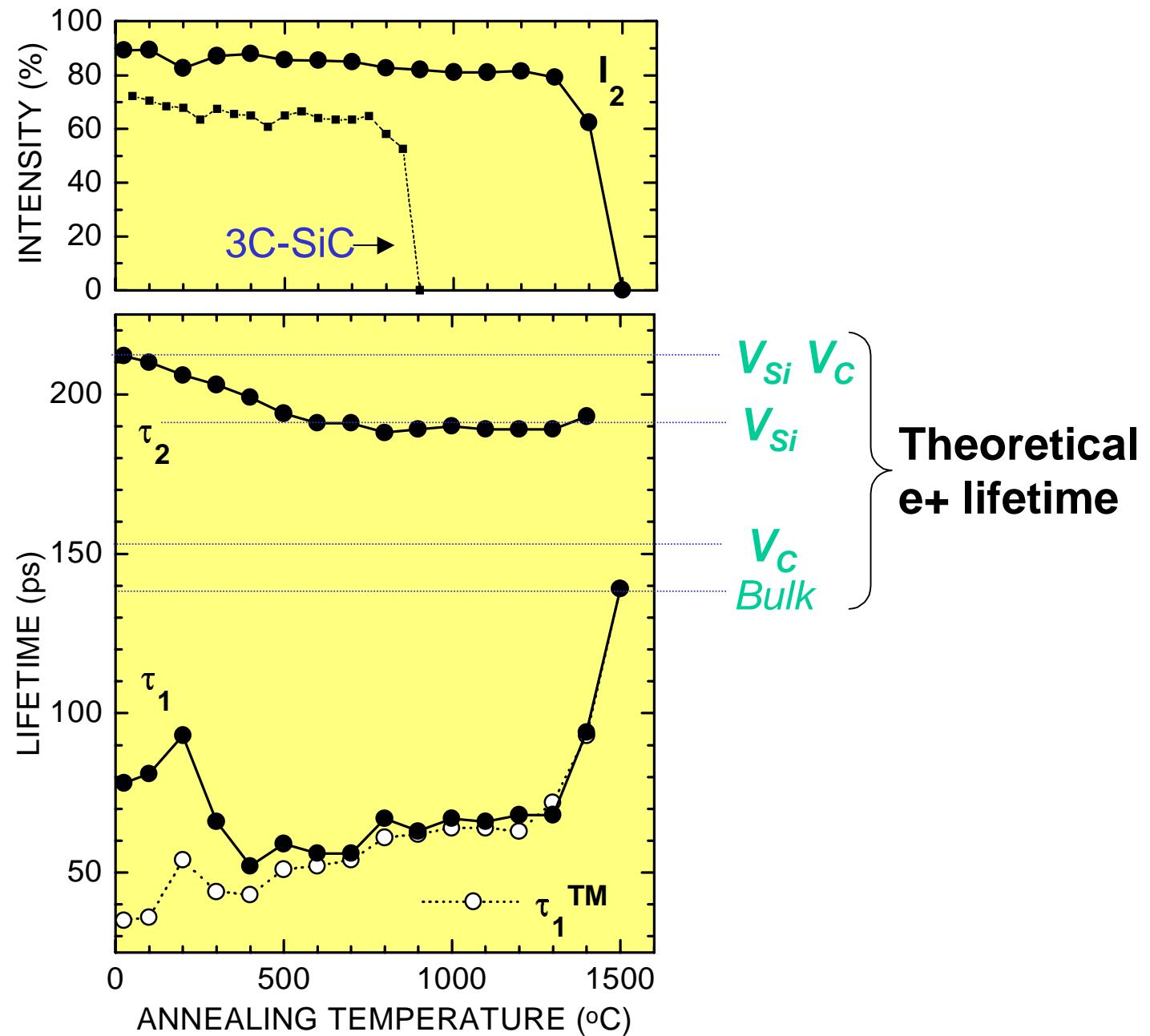
$$k_B T \sim Ze^2 / 4\pi\epsilon r$$

Dielectric constant  $\epsilon$   
**6.7 (SiC) < 11.9 (Si)**

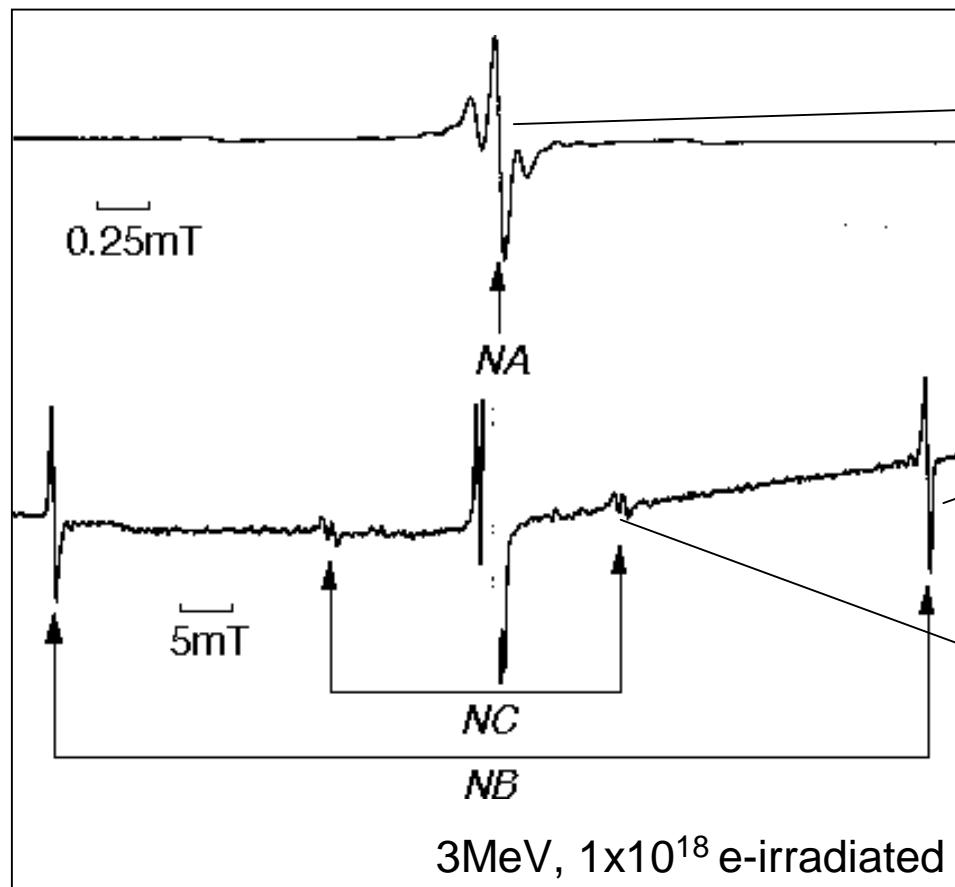
## e-irradiated n-type 6H-SiC (Cree Res.)



# Annealing of e+ lifetime



## ESR spectra

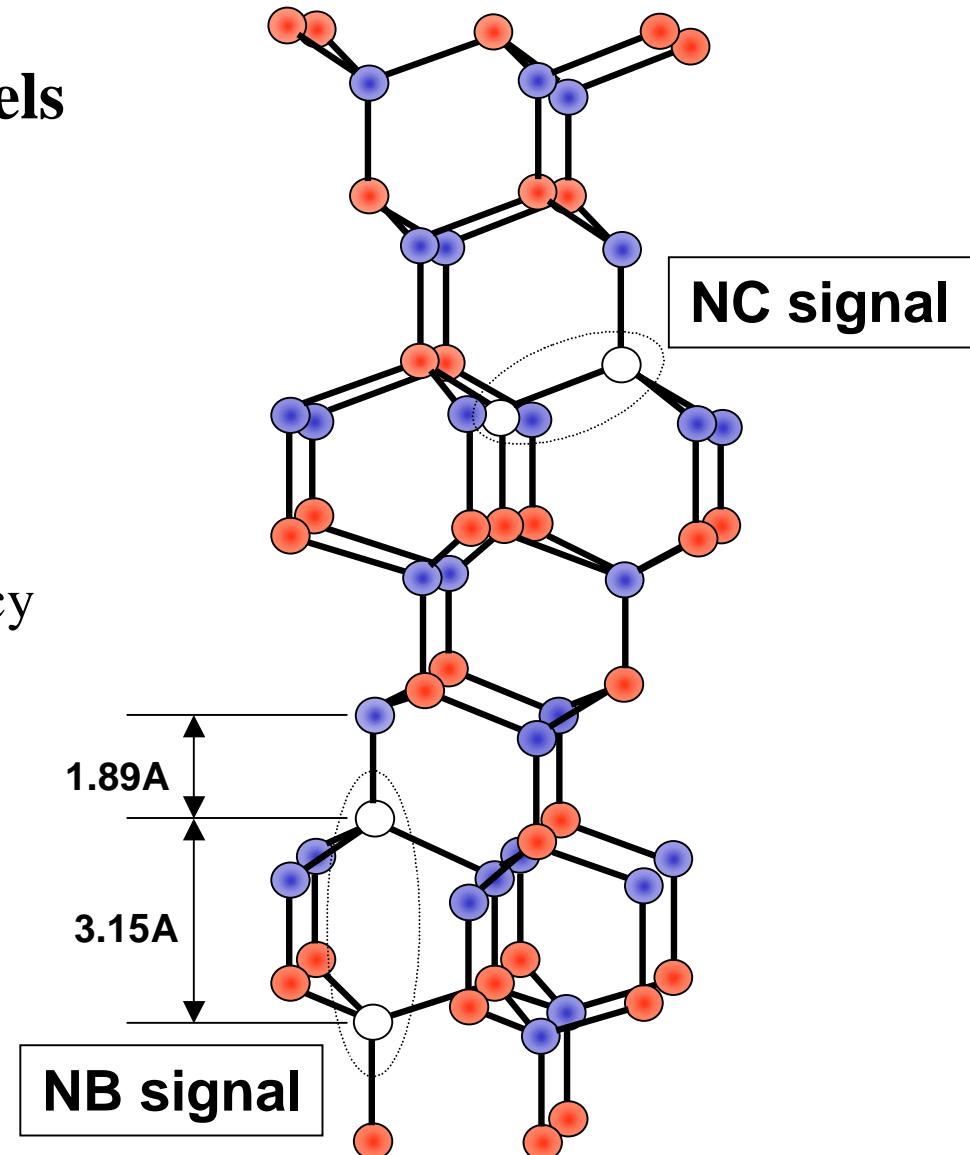
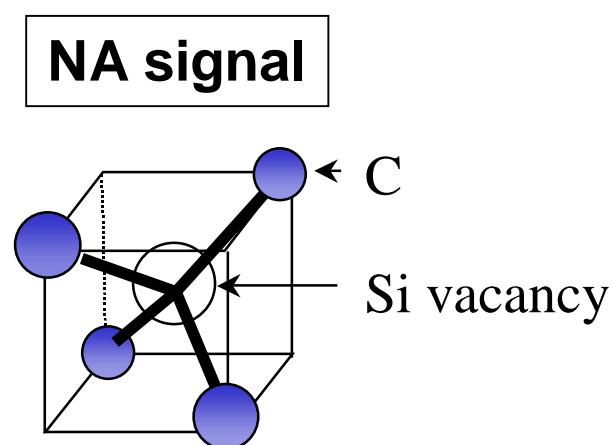


**NA:**  $g=2.003$ , isotropic  
↑  
**T1 signal in 3C-SiC**

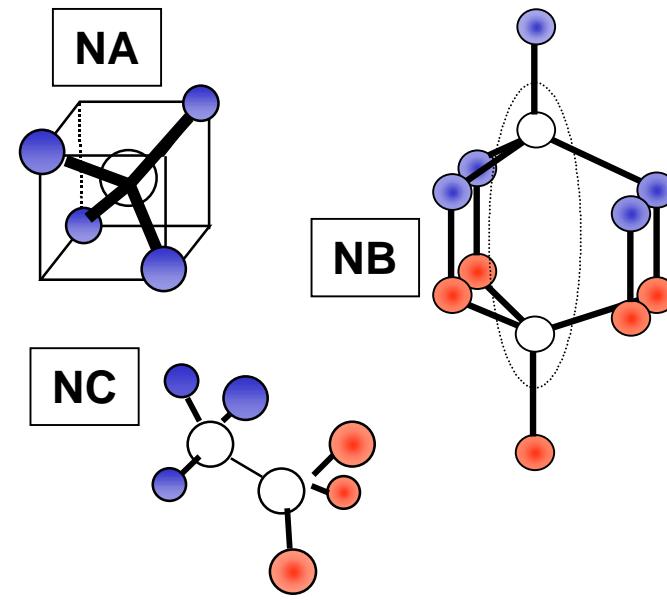
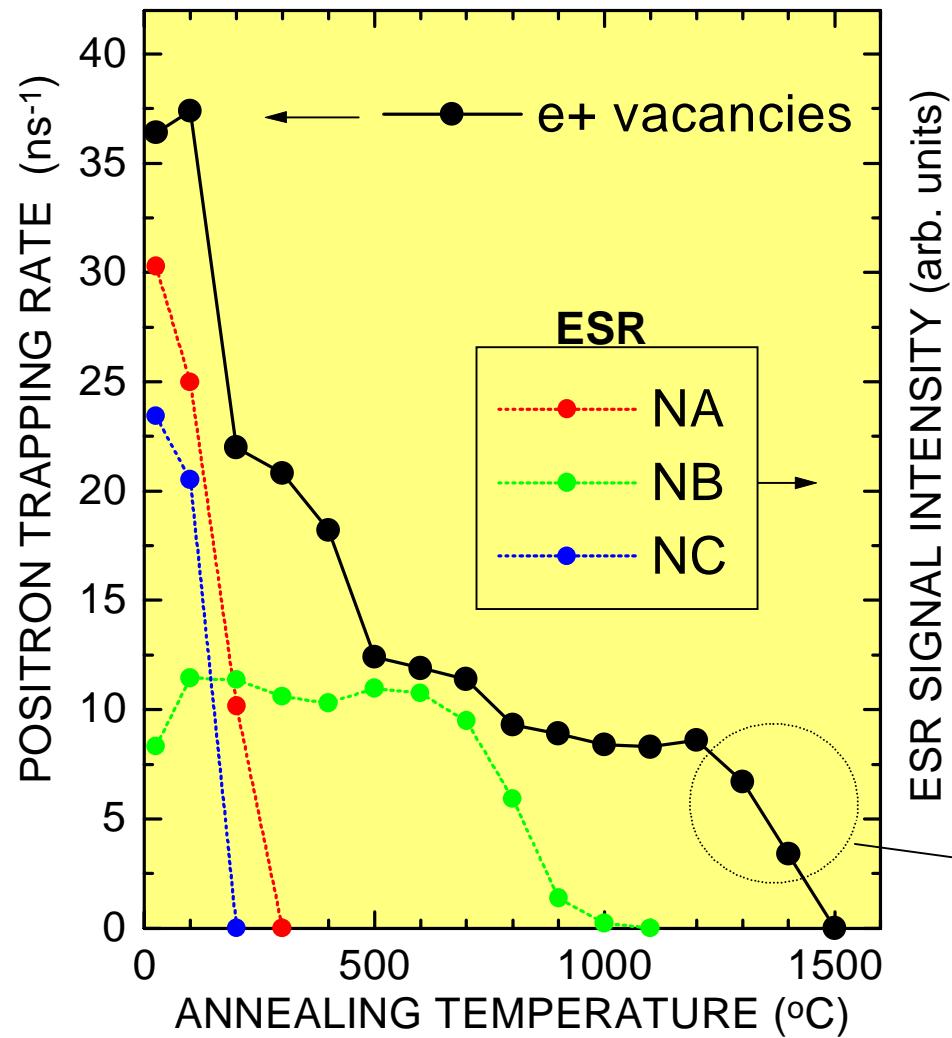
**NB:**  $g\dots$  c-axis symmetry  
 $r_{\text{spin}}=4.04\text{\AA}$

**NC:** *Principal axes of D*  
*deviates  $\sim 45^\circ$  from c-axis*  
 $r_{\text{spin}}=3.62\text{\AA}$

# Proposed atomic models for ESR centers



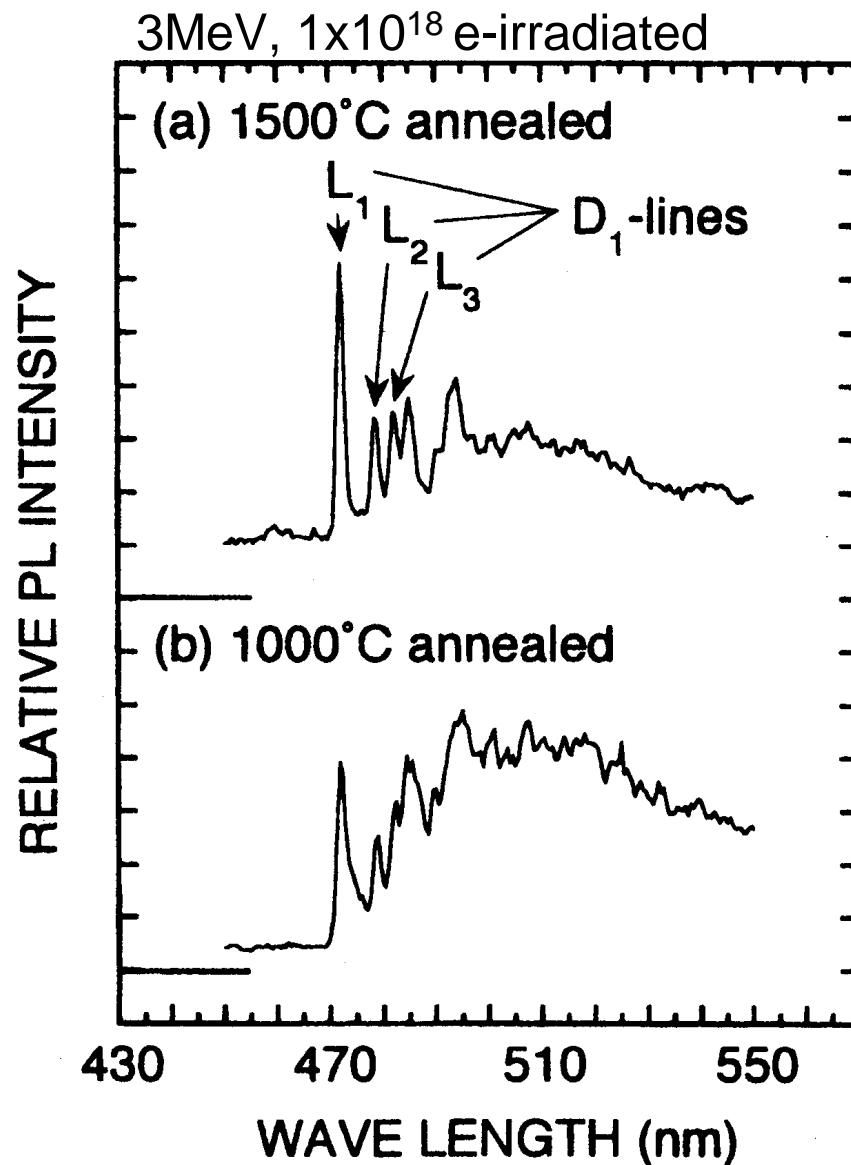
# e+ detected vacancies and ESR signals



ESR signals are related to vacancy type defects

Related to  $V_{Si}$   
e.g.,  $V_{si} + \text{impurities}$

As for D1 luminescence ...

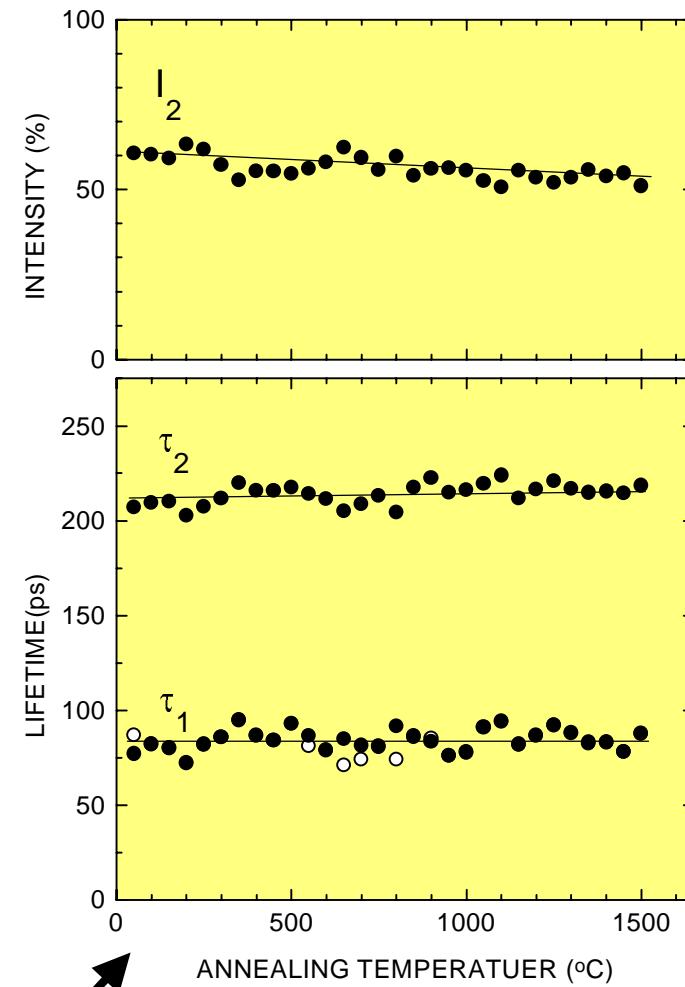
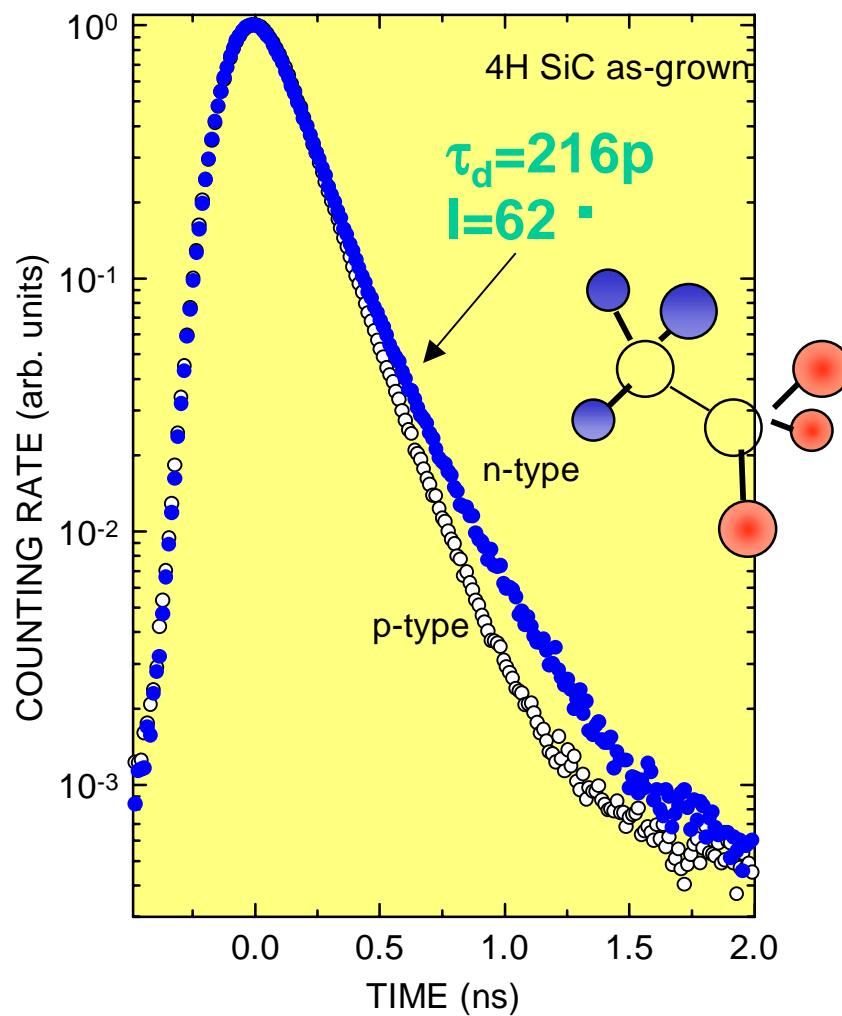


D1 lines remains after  
1500°C annealing



e+ detected vacancies and  
ESR centers vanish

# 4H SiC (Cree Research)



Grown-in vacancies, No change up to 1500°C

## Summary of Part I

### Electron-irradiated 3C SiC

- Isolated  $V_{Si}$  is major e+ annihilation center.
- Agreement with ESR T1 signal.
- $V_{Si}$  is annealed at 200°C and 800°C.

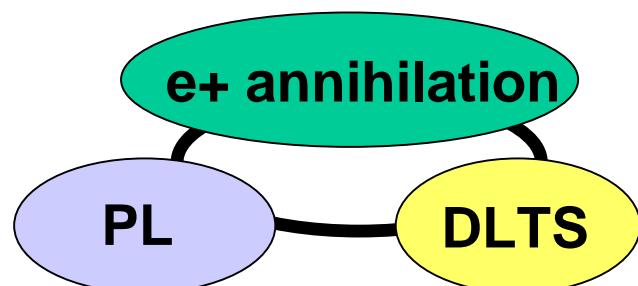
### Electron-irradiated 6H SiC

- $V_{Si}$  and  $V_{Si}V_C$  are e+ annihilation centers.
- ESR NA,NB&NC centers: vacancy type defects.
- No correlation between D1 peaks and e+ detected vacancies

### 4H SiC

- Grown-in vacancies

## Origin of Optical and Electrical Centers



Detailed annealing experiment  
High quality epilayer

# **Conclusions**

**Positron annihilation is a superior tool to study vacancy-type defects in SiC.**

**Complementary study of positron and the other methods is necessary to elucidate origin of optical and electrical centers.**

**Application of positron beam gives us more sophisticated knowledge concerning with defects in epilayers.**

**Talk is published as pdf-file at:  
<http://www.ep3.uni-halle.de/positrons/>**