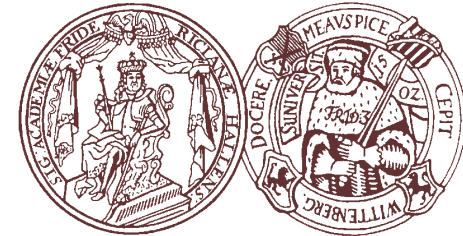


# Improvement of depth resolution in slow-positron defect profiling

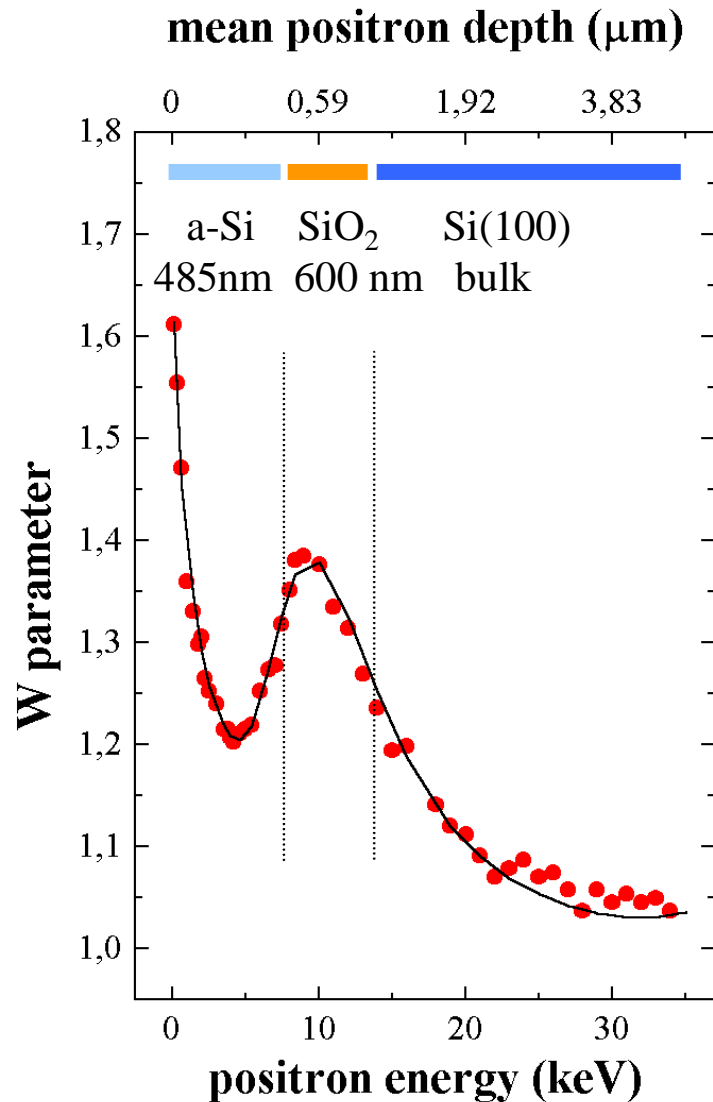
R. Krause–Rehberg, F. Börner  
Martin–Luther–Universität Halle–Wittenberg



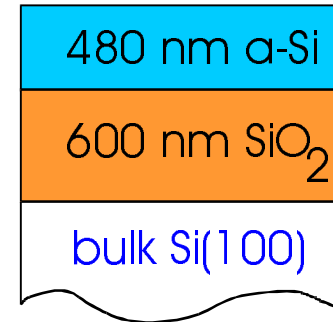
- the present dilemma: defect profiles cannot be reconstructed
- long-range defect profile ( $> 3 \mu\text{m}$ ): chemical etching
- a real improvement for a depth  $< 1 \mu\text{m}$ : sputtering of the surface
  - ⇒ investigation of the structure:  $\alpha\text{-Si}/\alpha\text{-SiO}_2/\text{Si}(100)$
  - ⇒ defect profiles after ion-implantation



# The present dilemma: no real defect profiling



layer structure

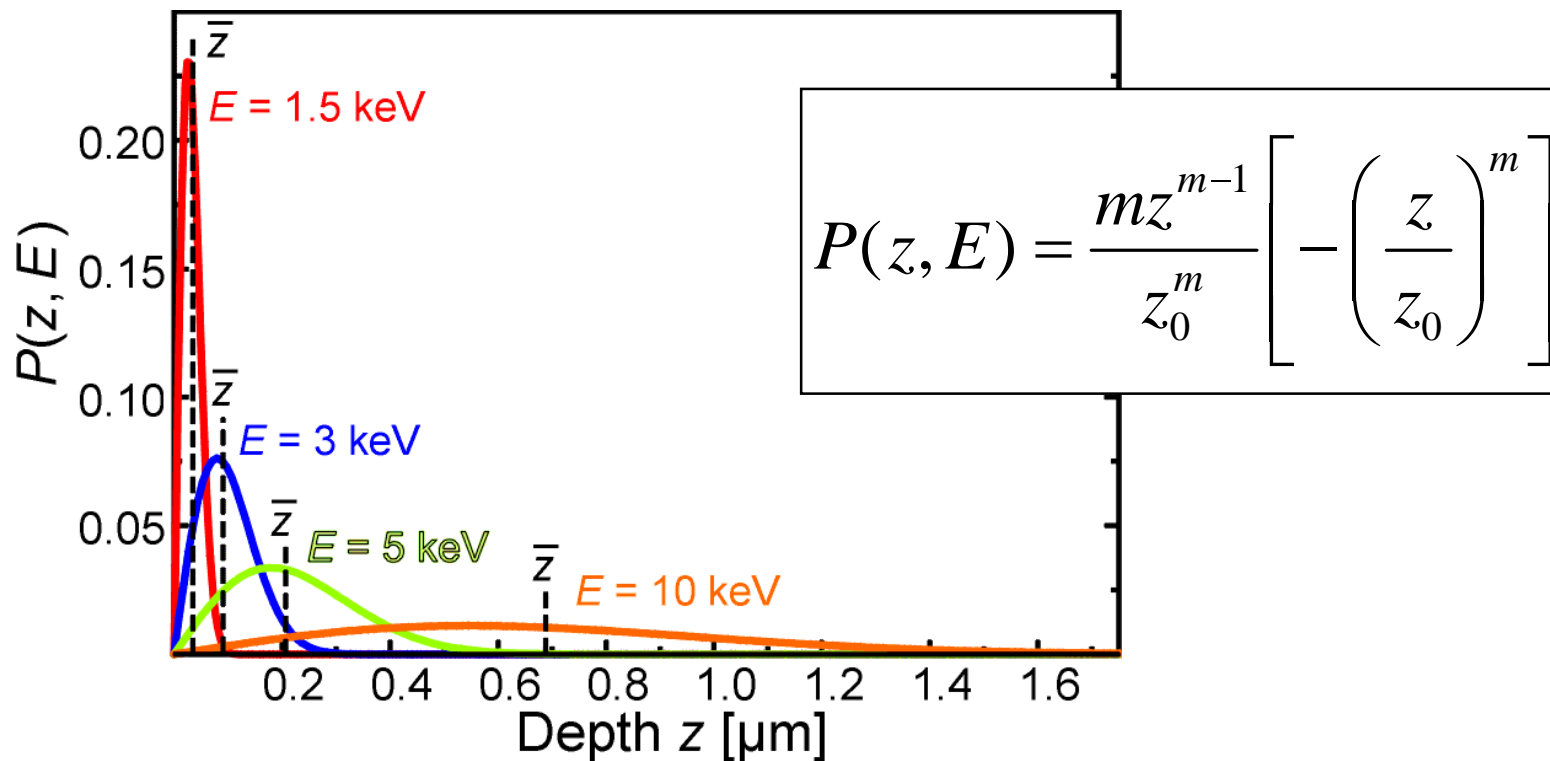


- depth resolution mostly not restricted by positron diffusion
- mainly due to positron implantation profile of monoenergetic positrons
- in practice: defect distribution often approximated as block profile
- not possible to extract the actual defect profile
- problem: defects at interfaces or  $\delta$  layers can easily be overlooked



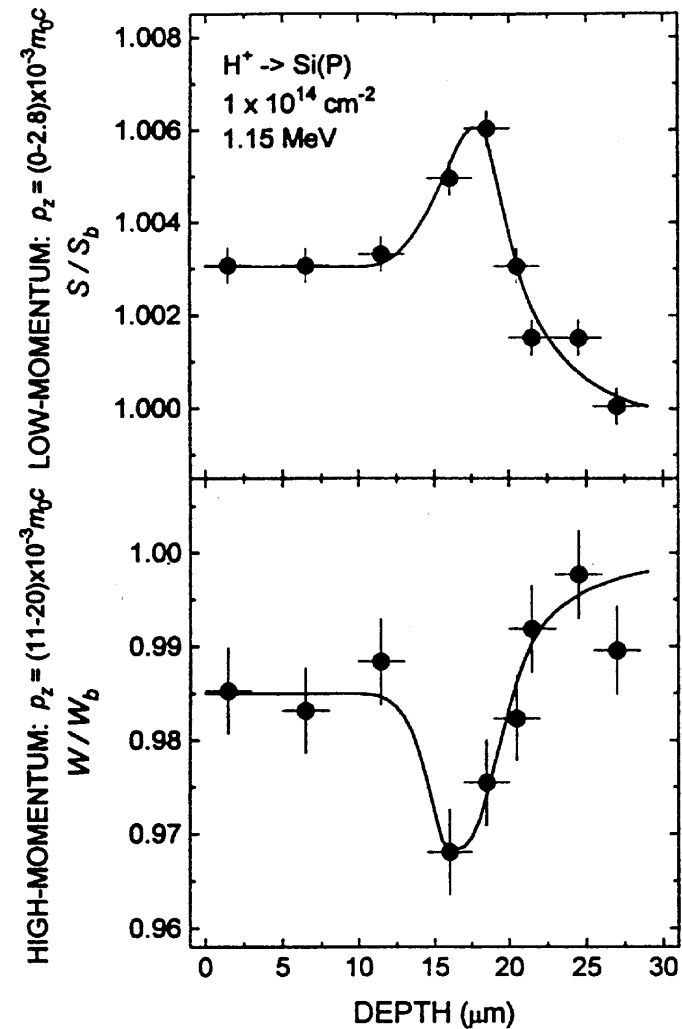
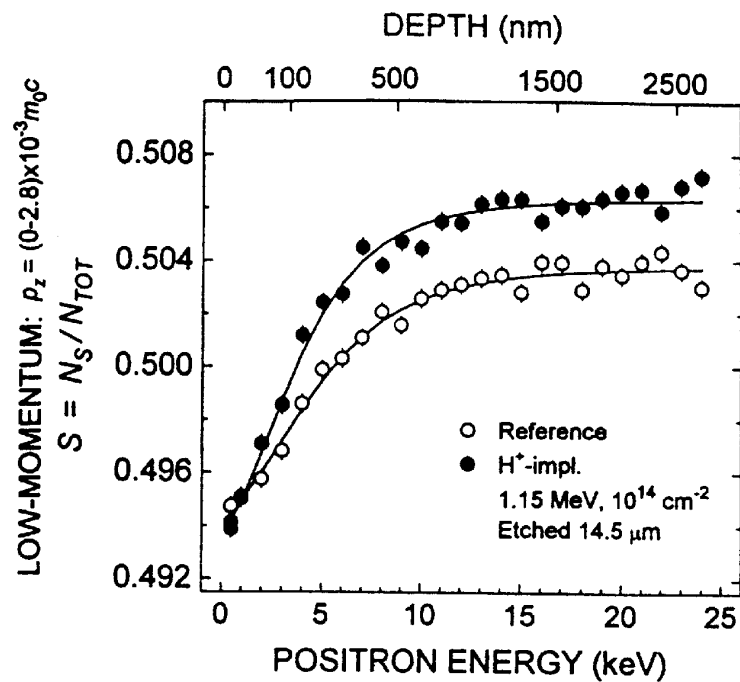
## Positron implantation profile

- implantation profile often approximated as Makhov profile
- better description: by Monte Carlo simulations
- extreme broad distribution of implanted positrons at  $E > 3$  keV



# Defect profiling by chemical etching

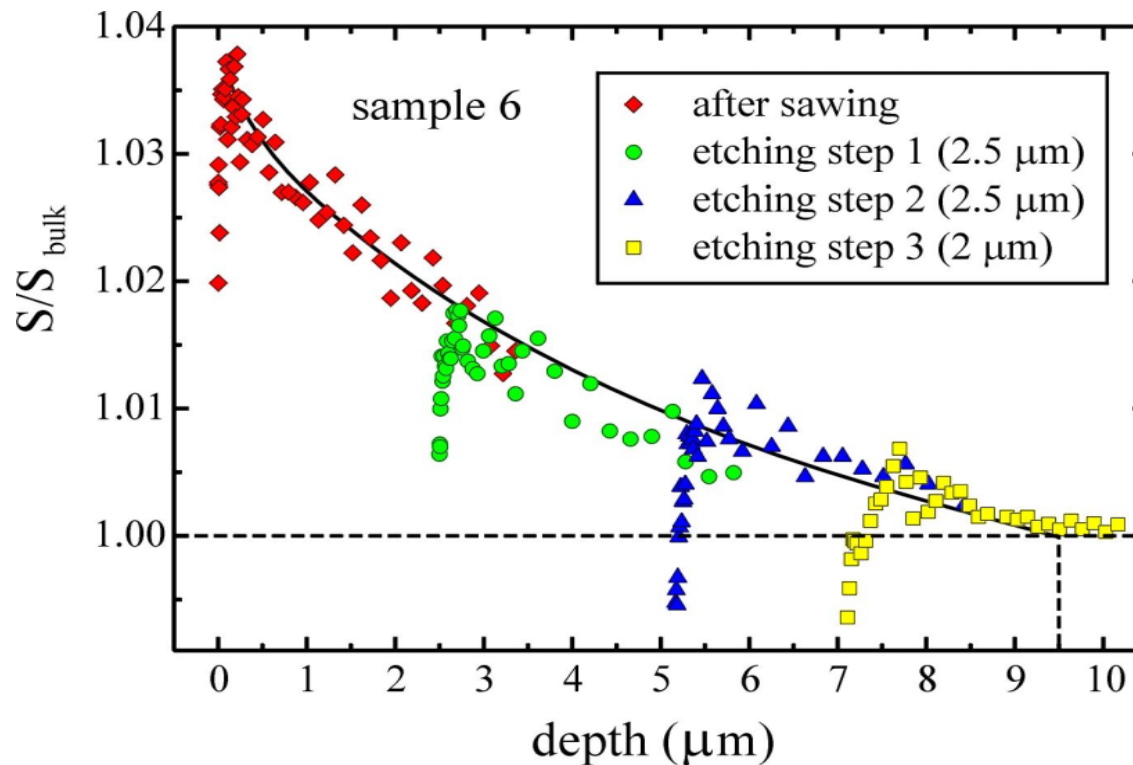
- high-energy proton irradiation
- defects too deep to be seen by S(E) scans
- way out: chemical etching



H. Kauppinen et. al: Phys. Rev. B **55** (1997) 9598



# Defect profiling by chemical etching



- Sawing of GaAs wafers by a diamond wheel saw creates defectprofile

- Depth: several  $\mu\text{m}$

- Profile becomes visible by chemical etching and repeated slow positron measurement

- etching difficult to control (homogeneity, depth)

- can only be used for rather thick defect layers

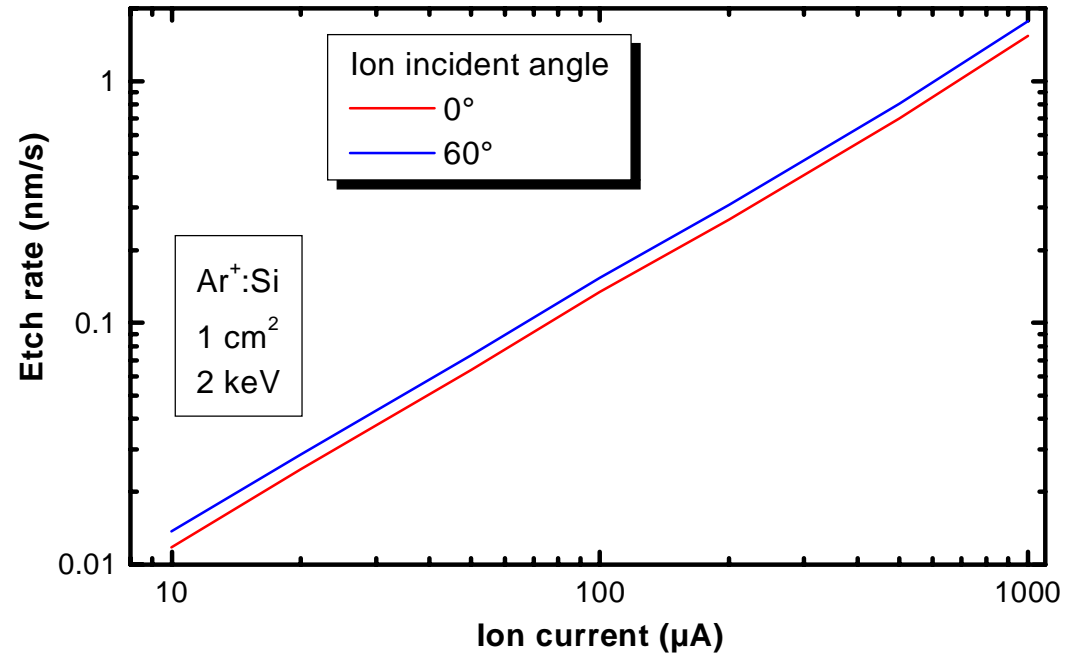
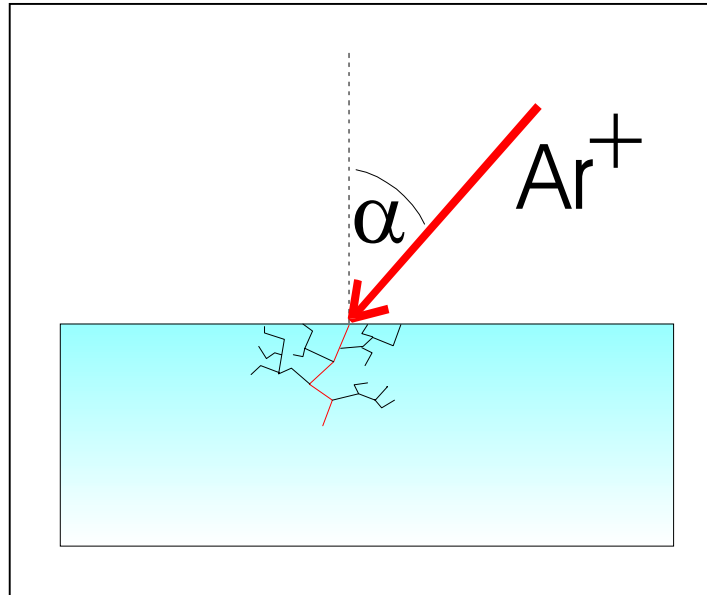
- etching in nm scale:

**ion sputtering**

F. Börner et al.: J. Appl. Phys. 84 (4), 2255-2262 (1998)



# Surface removal by sputtering



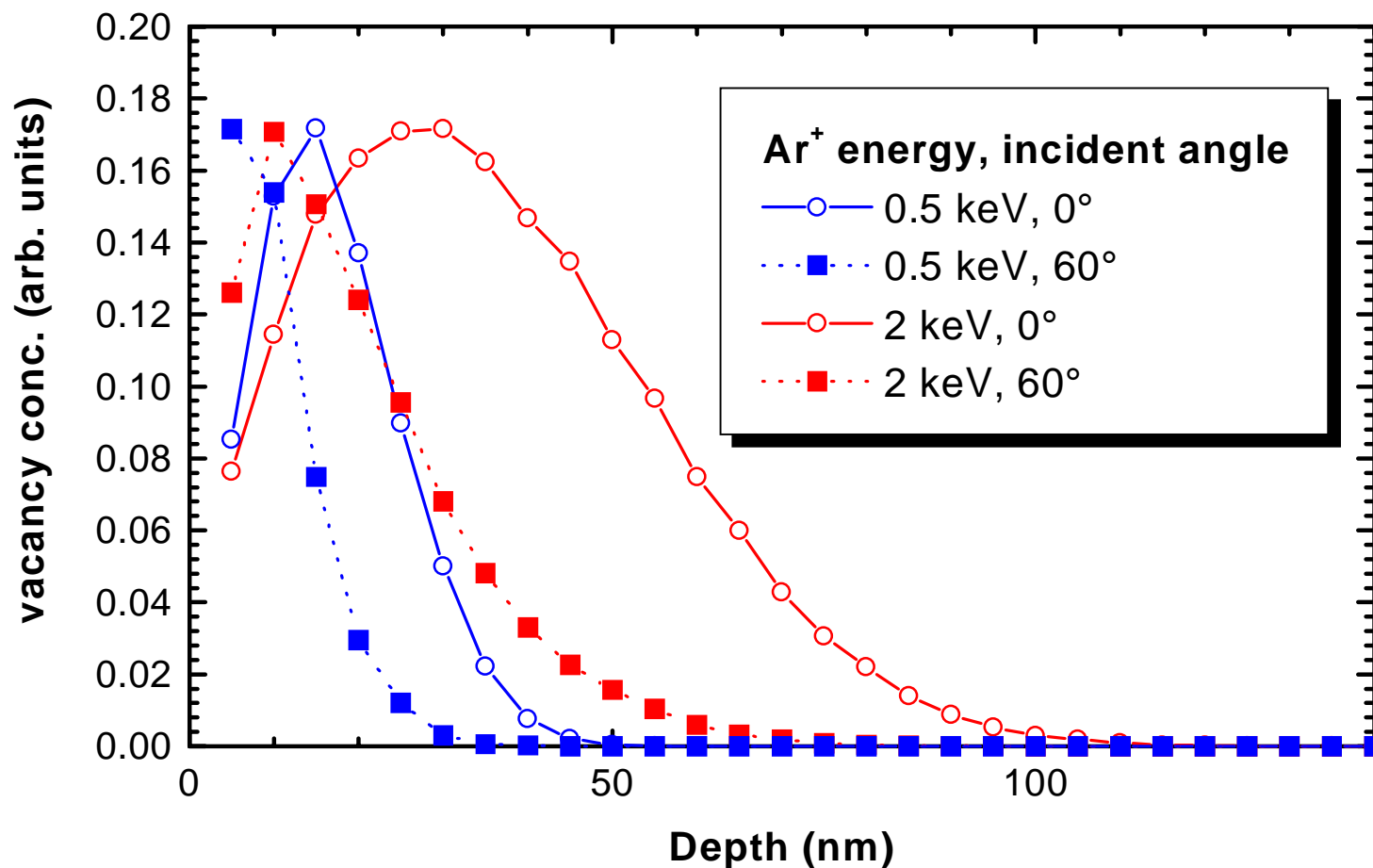
- $\text{Ar}^+$  Ions penetrate into surface
- create displacement cascades
- some cascades reach surface
- surface atoms are released

- Ion current is a function of Ar pressure
- our conditions:  $10^{-6}$  Torr
- sputtering is performed by a sputter gun
- available for about \$ 10,000 (standard) and \$ 22,000 (scanning ion beam)



## Defect profiles created during sputtering

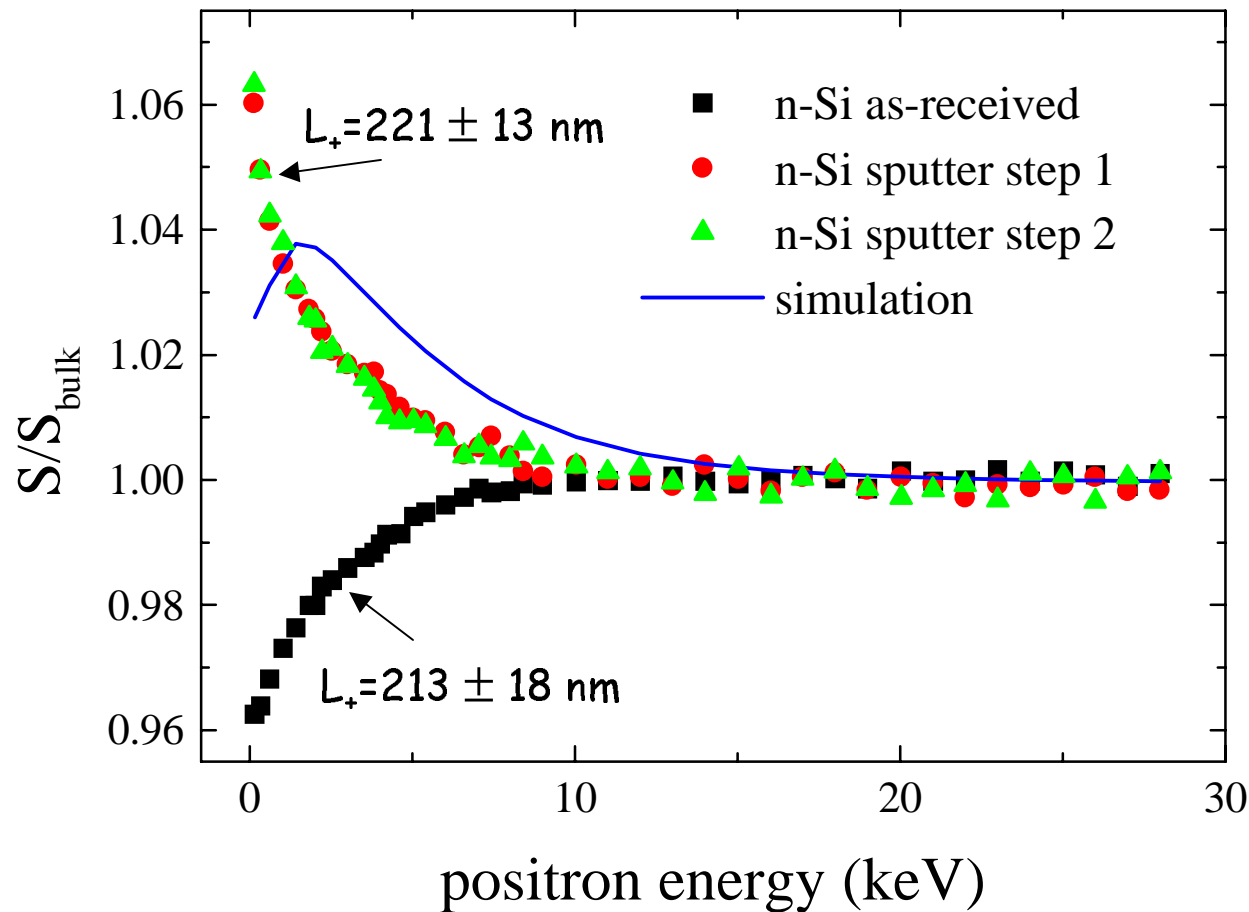
TRIM simulations: do not consider removal of surface → calculated profiles too deep



best conditions for us: low energy, large angle



# Sputter process changes surface parameters only

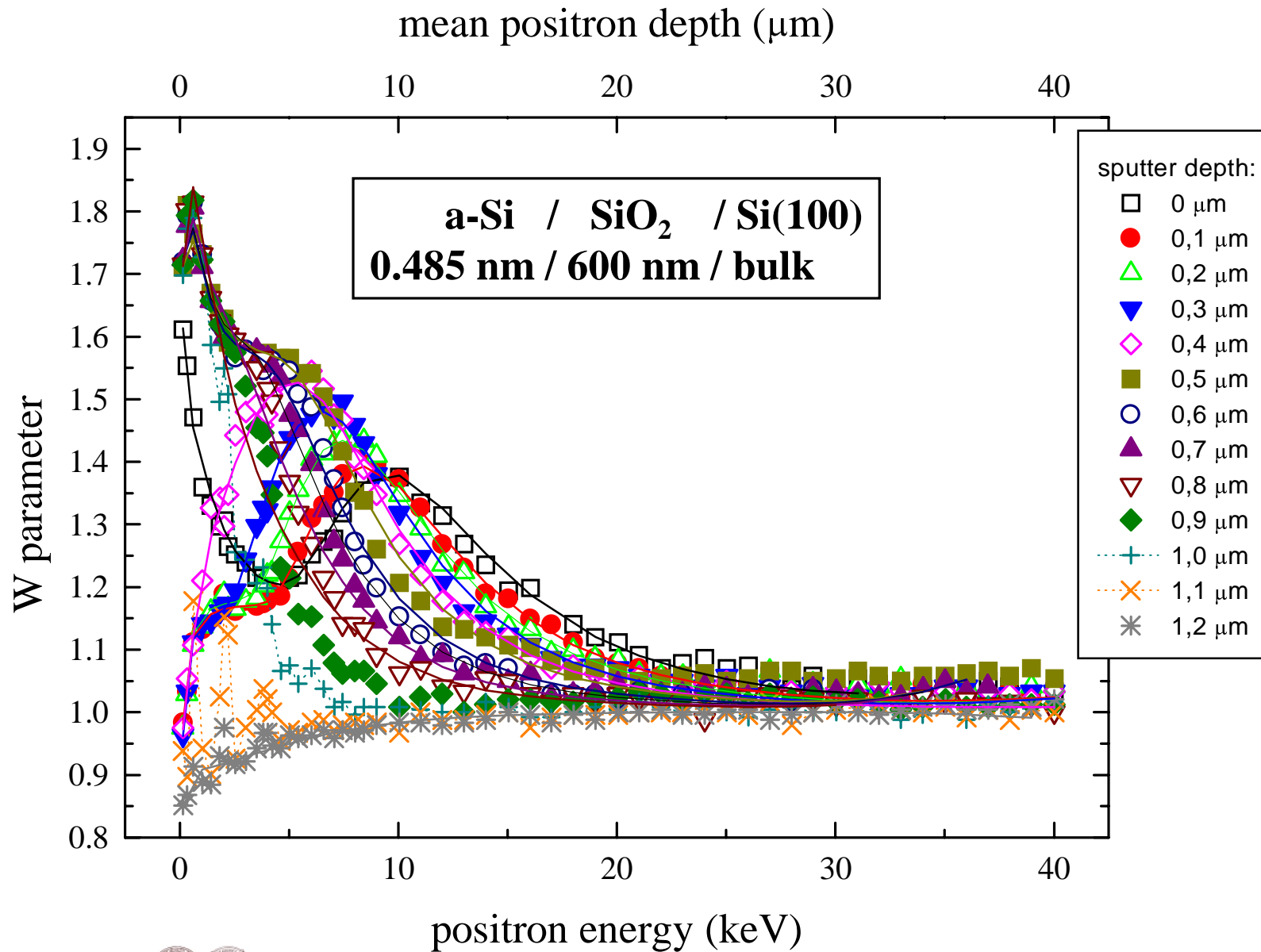


- sputter conditions: 2 keV, 60°
- no change of positron diffusion length due to sputtering

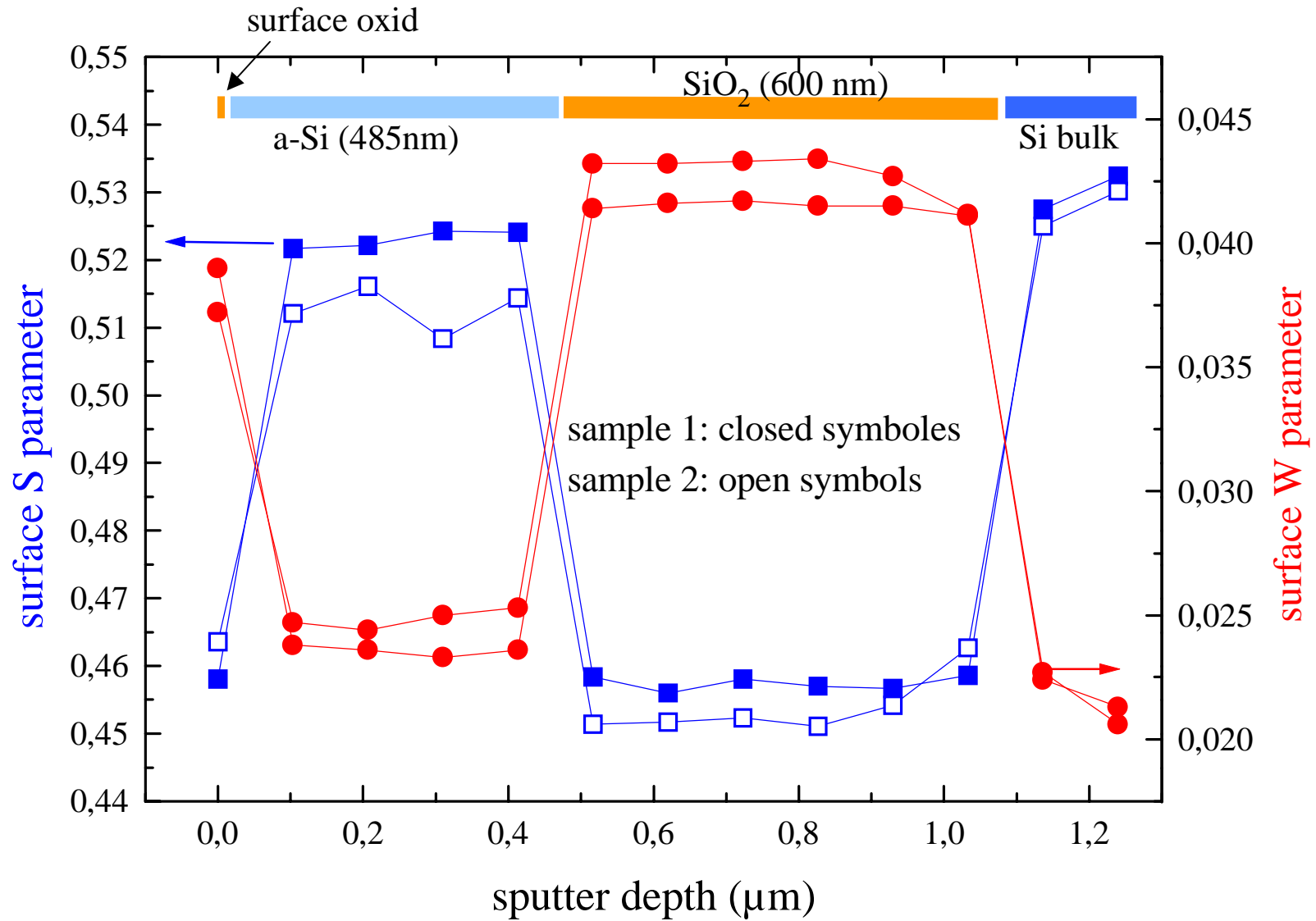




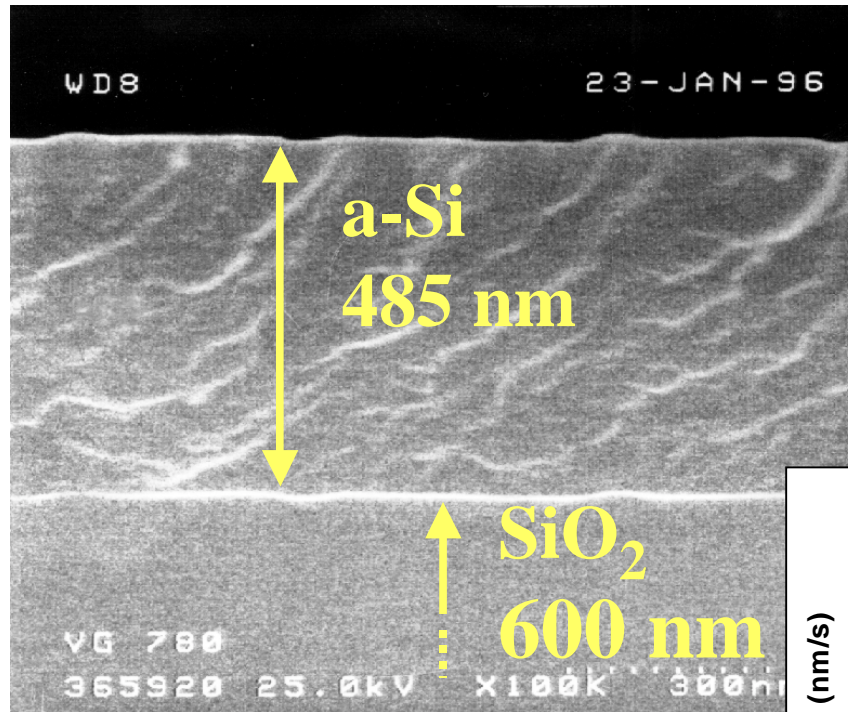
# Full energy scans as function of sputter depth



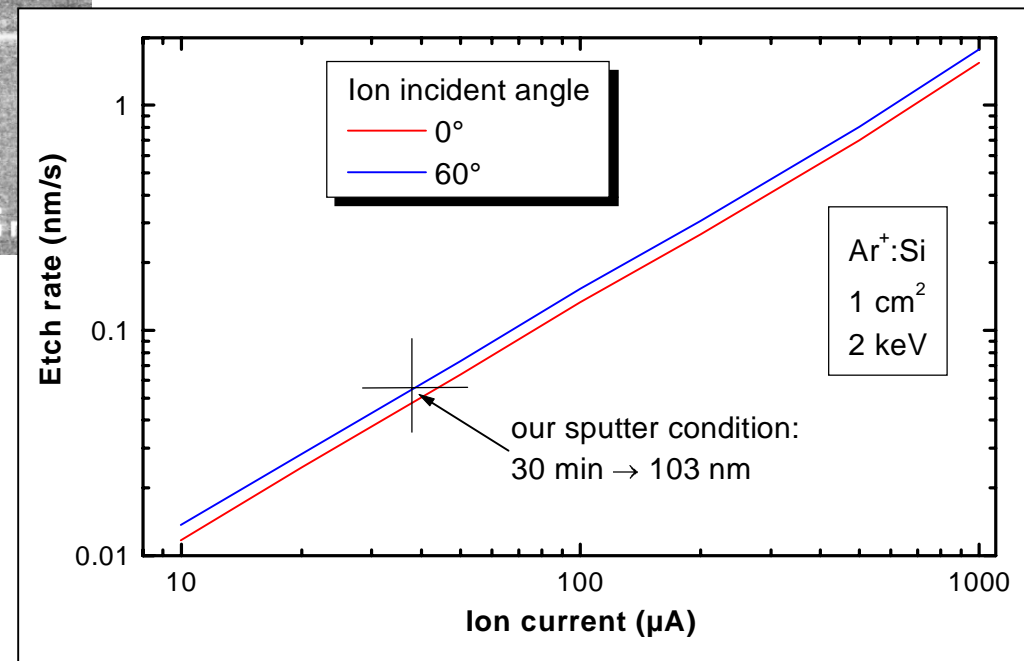
# Surface annihilation parameters



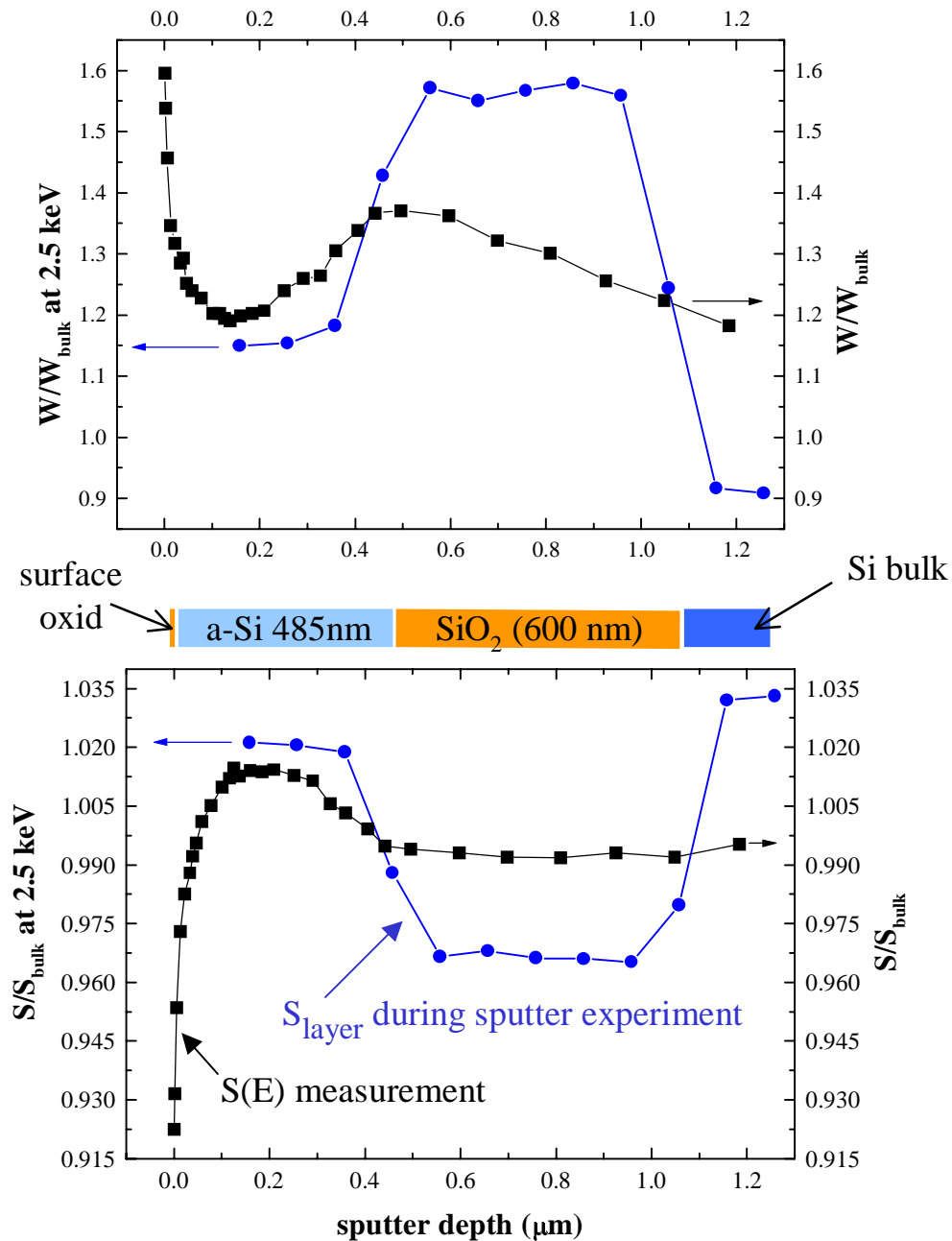
# Calibration of sputter etch rate



- thickness was determined by cross-sectional scanning electron microscopy
- sputtering at an Ar pressure of  $10^{-6}$  Torr for 30 min takes  $\approx 100$  nm away



## Annihilation parameters as function of depth

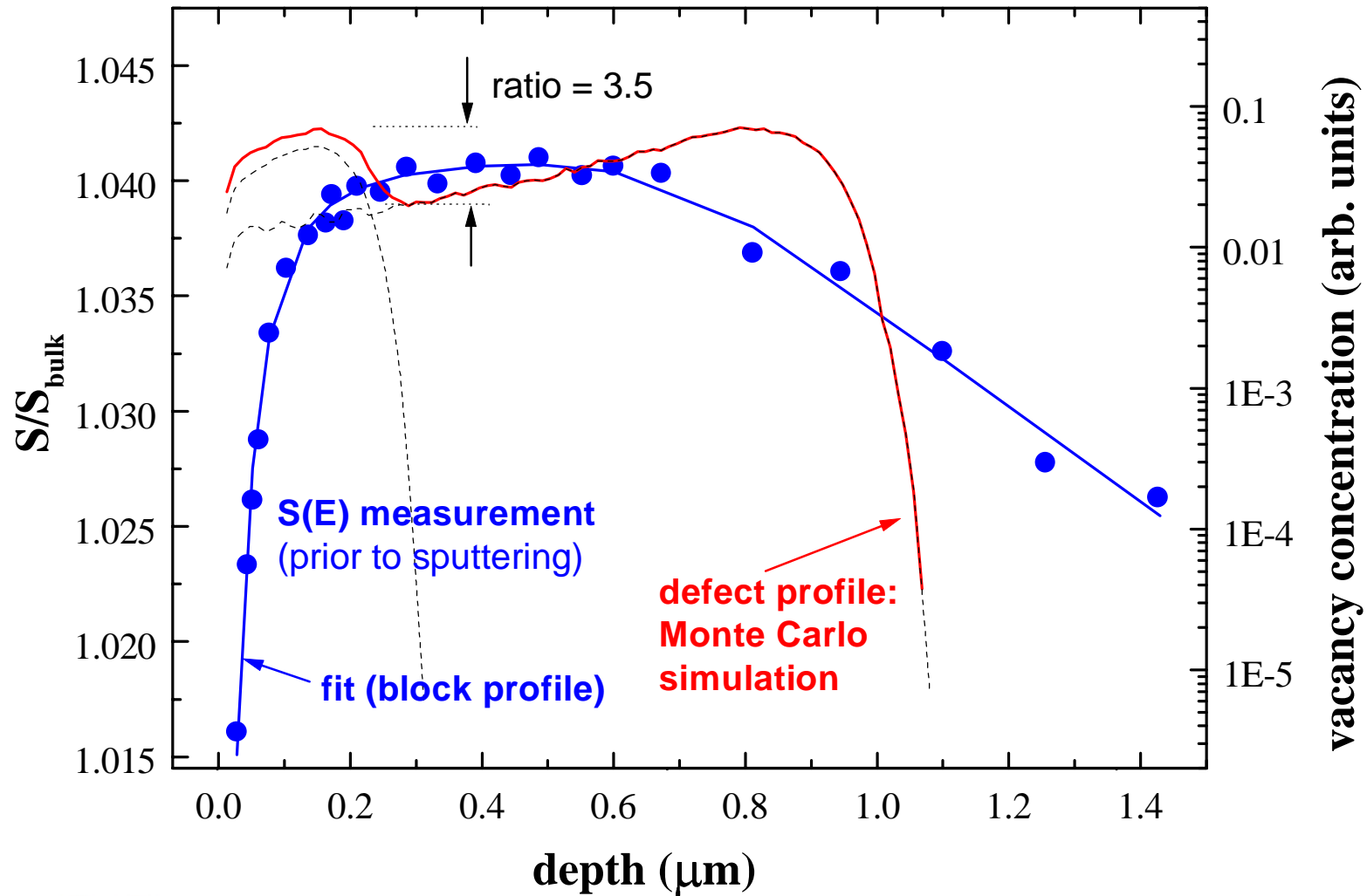


- annihilation parameters are taken in a suitable depth after each sputtering step
- e<sup>+</sup> energy chosen so that:
  - must be no influence of surface
  - still sharp e<sup>+</sup> implantation profile
- annihilation parameters of all layers are precisely obtained
- important especially for deep layers
- depth resolution is limited by e<sup>+</sup> diffusion, not by implantation profile

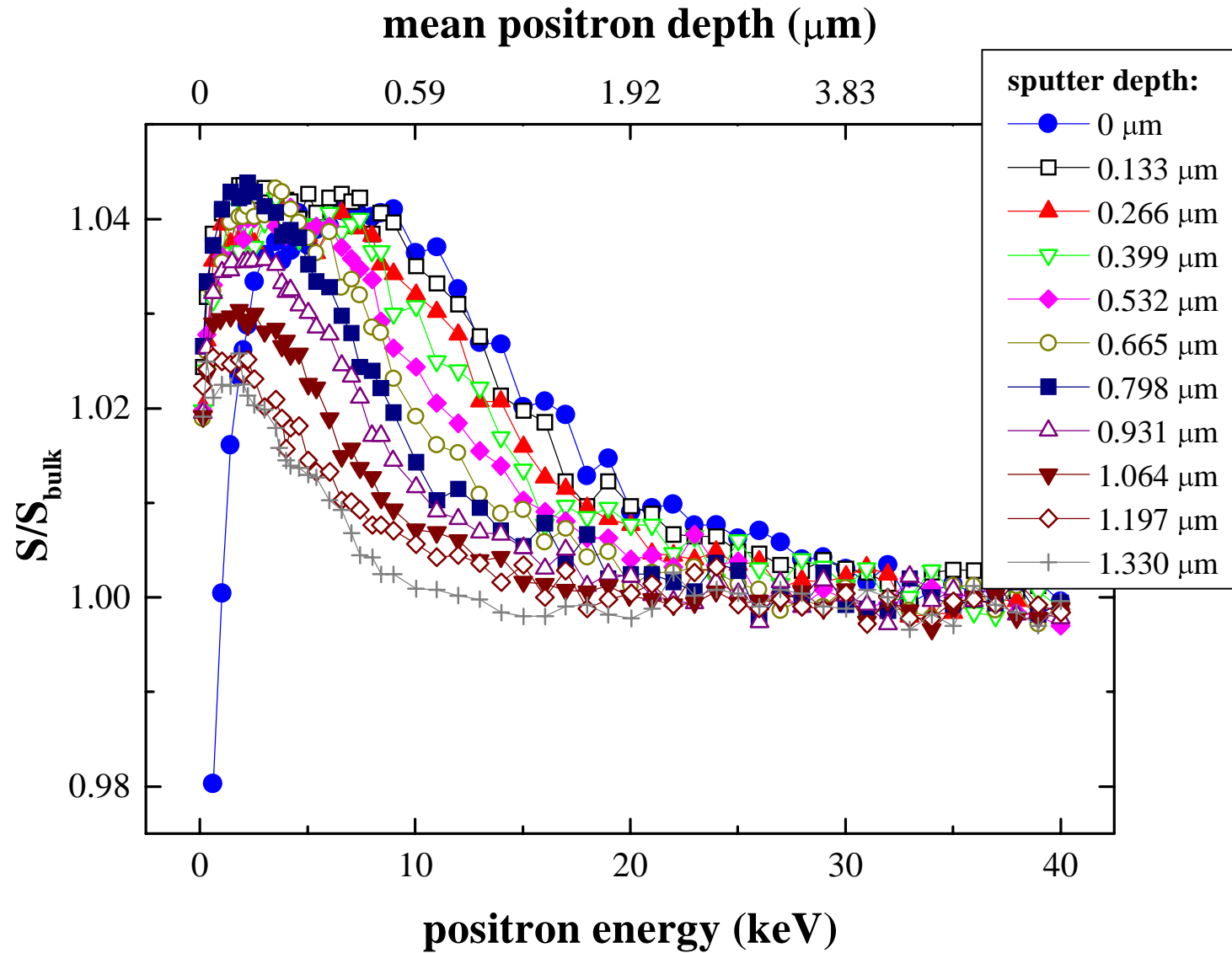


# Defect profile after ion implantation

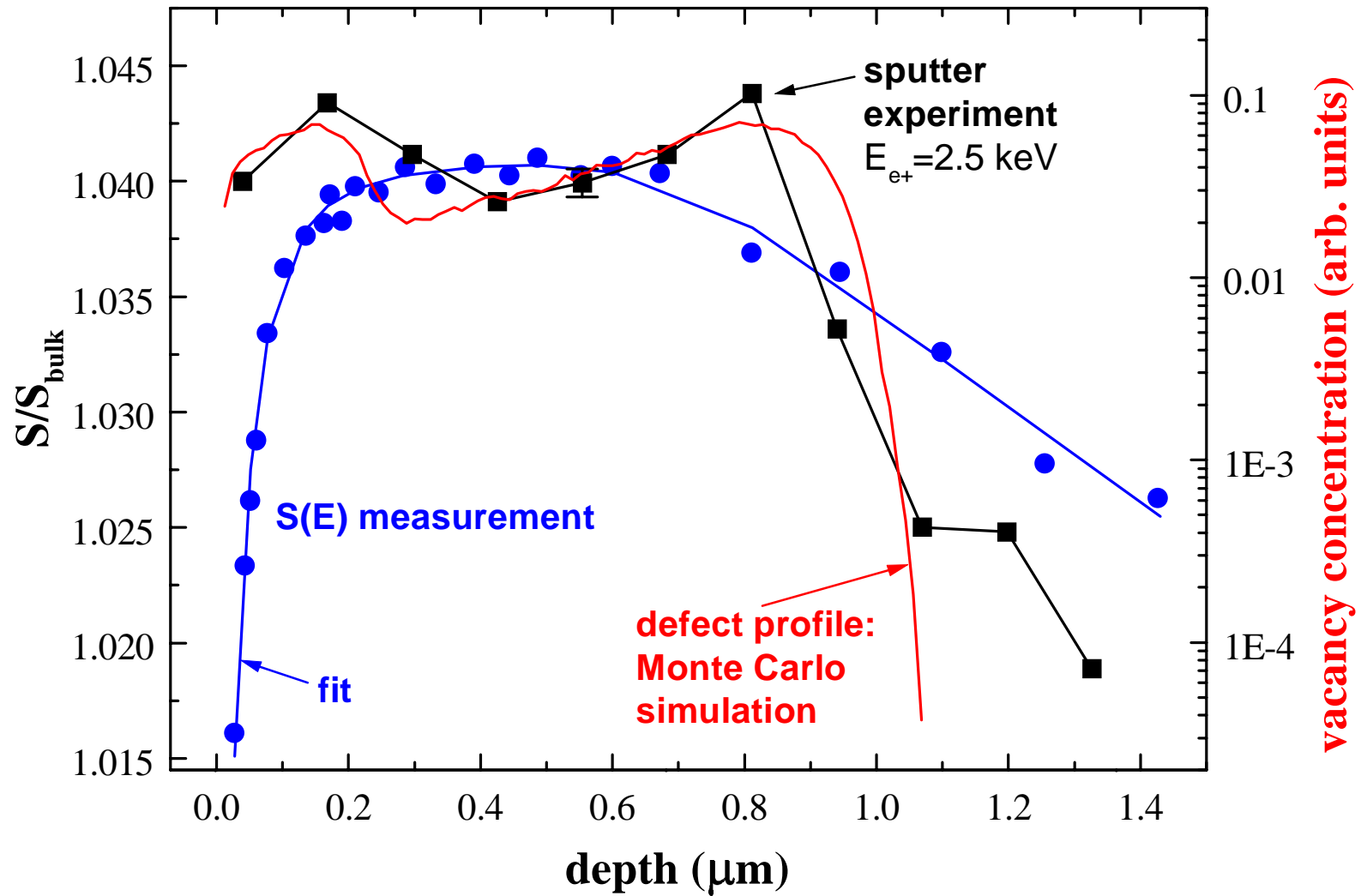
twofold implantation: B:Si 50 keV ( $2.5 \times 10^{15} \text{ cm}^{-2}$ ) and 300 keV ( $5 \times 10^{15} \text{ cm}^{-2}$ )



# Sputter experiment after twofold ion implantation



# Full energy scans as function of sputter depth



# Conclusions

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- distinctly better depth resolution is possible by sputtering → real defect profiling
- interfaces become sharply visible
- depth resolution is no more limited by positron implantation profile but only by effective positron diffusion length (fundamental barrier)
- typical layer parameters can be measured directly instead of fitting them
- chemical information independent of defects by surface annihilation parameters
- disadvantage: not nondestructive





# Acknowledgement

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We would like to thank:

- Mr. G. Lenk (Univ. Jena) for ion implantation
- Dr. P. Zeindl for supplying the a-Si/SiO<sub>2</sub>/Si sample
- Positron annihilators in Halle and Dr. S. Eichler for fruitful discussions

This presentation can be found as slide show at the "Positrons in Halle" Webpage:



<http://www.ep3.uni-halle.de/positrons>



# Announcement

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## Workshop: Positron Source at DESY in Hamburg

Time: 1.-3. September 1999

Location: DESY, Hamburg, Germany

Information and registration: <http://www.ep3.uni-halle.de/positrons/POST>

### Aims:

- discussion whether such a project makes sense (FRM-II, ELBE)
- convincing DESY authorities that a) positrons are useful and b) that there are enough potential users
- discussion of technical problems
- to establish a group of people who are willing to further support this project

**In case you are interested in such a positron source, but you are unable to come to the workshop: Please contact me anyway!**

